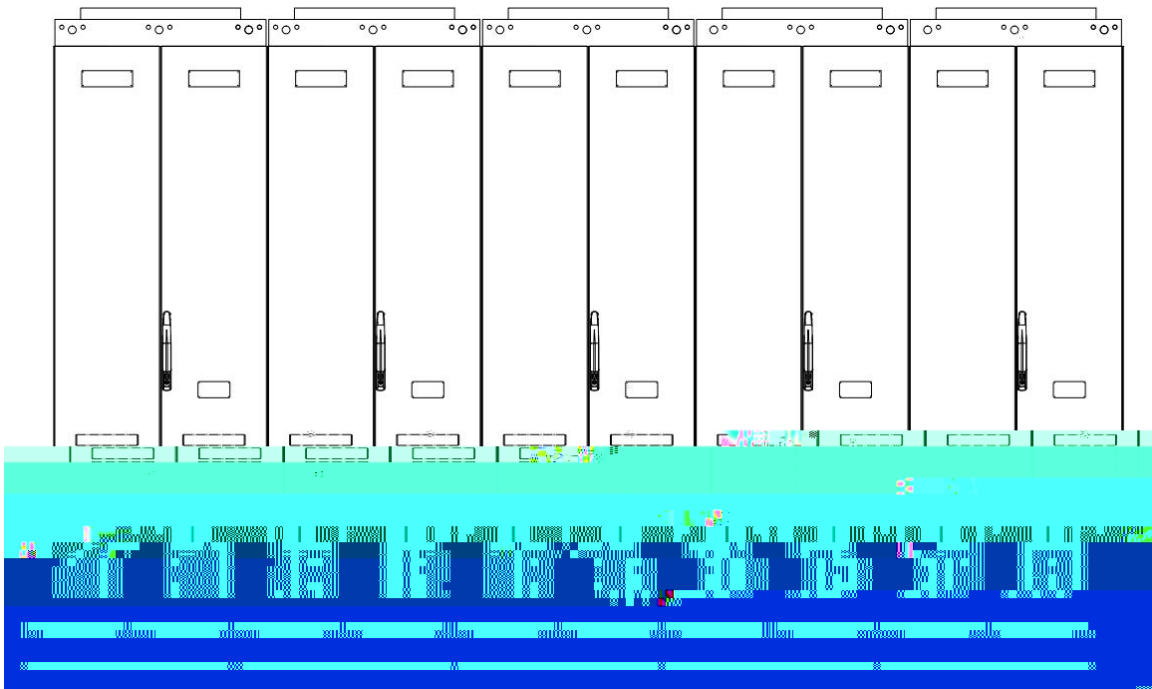


<: \*, \$B

J% \$+

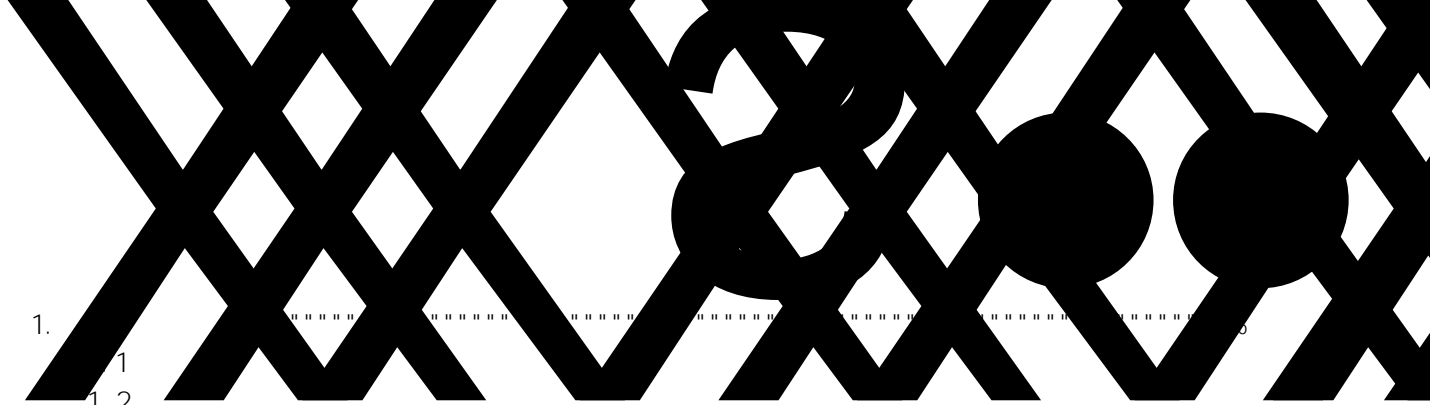
Ki \Ub ; i ] XY HYW\bc` c[ m 7c" ž@hX"





HF680N





1.

.....

- 1.1
- 1.2
- 1.3

2.

..... \*

- 2.1
- 2.2
- 2.3
- 2.4
- 2.4.1
- 2.4.2
- 2.4.3
- 2.4.4

3.

..... %

- 3.1
- 3.2
- 3.3
- 3.4
- 3.5
- 3.6
- 3.7
- 3.8
- 3.9

4.

..... %

- 4.1
- 4.2
- 4.3
- 4.4
- 4.5
- 4.6
- 4.7
- 4.8

5.

..... ((

- 5.1
- 5.2
- 5.3
- 5.4

6.

..... \*

- 6.1
- 6.2

6.3.3

- 7.2.1
- 7.2.2
- 7.2.3
- 7.2.4

8. .... +,

- 8.1
  - 8.1.1
  - 8.1.2
  - 8.1.3

8.2

- 8.3
  - 8.3.1
  - 8.3.2
  - 8.3.3
  - 8.3.4
  - 8.3.5
  - 8.3.6
  - 8.3.7
  - 8.3.8
  - 8.3.9

9. .... %\$,

- 9.1
  - 9.1.1
  - 9.1.2
  - 9.1.3
  - 9.1.4
  - 9.1.5
  - 9.1.6
  - 9.1.7 AFE

10. .... %&

- 10.1 P2
- 10.2 P3
- 10.3 P4
- 10.4 P5
- 10.5 P6
- 10.6 P7
- 10.7 1 P8
- 10.8 2 P9
- 10.9 3 P10
- 10.10 4 P11
- 10.11 1 P12
- 10.12 2 P13
- 10.13 3 P14
- 10.14 4 P15
- 10.15 1 V/F P16
- 10.16 2 V/F P17
- 10.17 3 V/F P18
- 10.18 4 V/F P19

10.19

1

P20

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1.

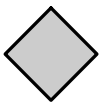
1.1



⌘

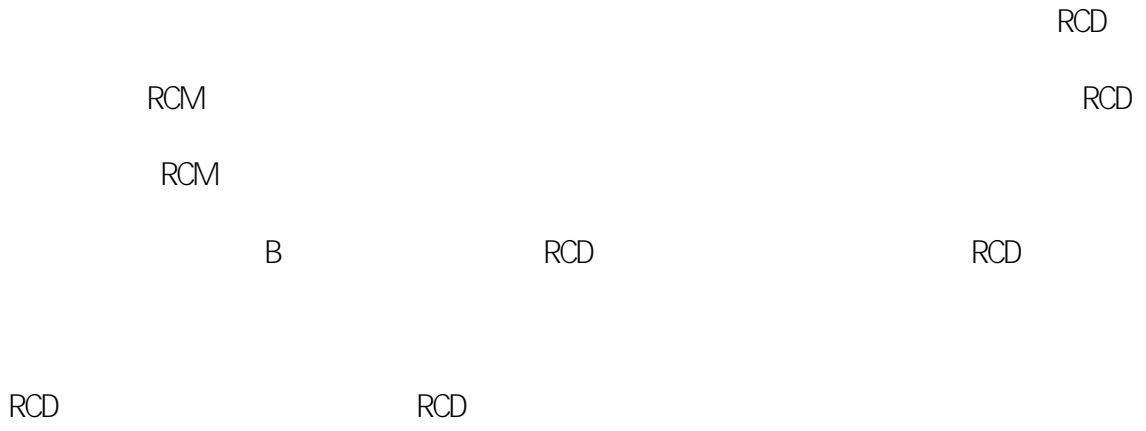
⌘

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1



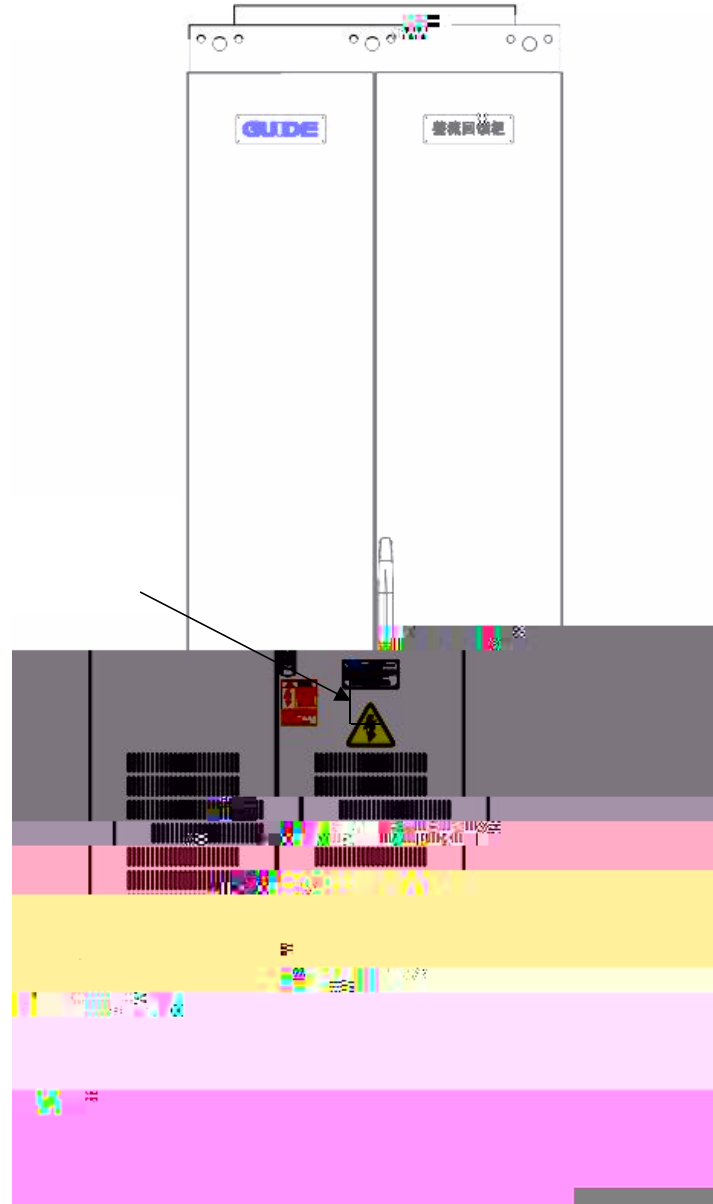
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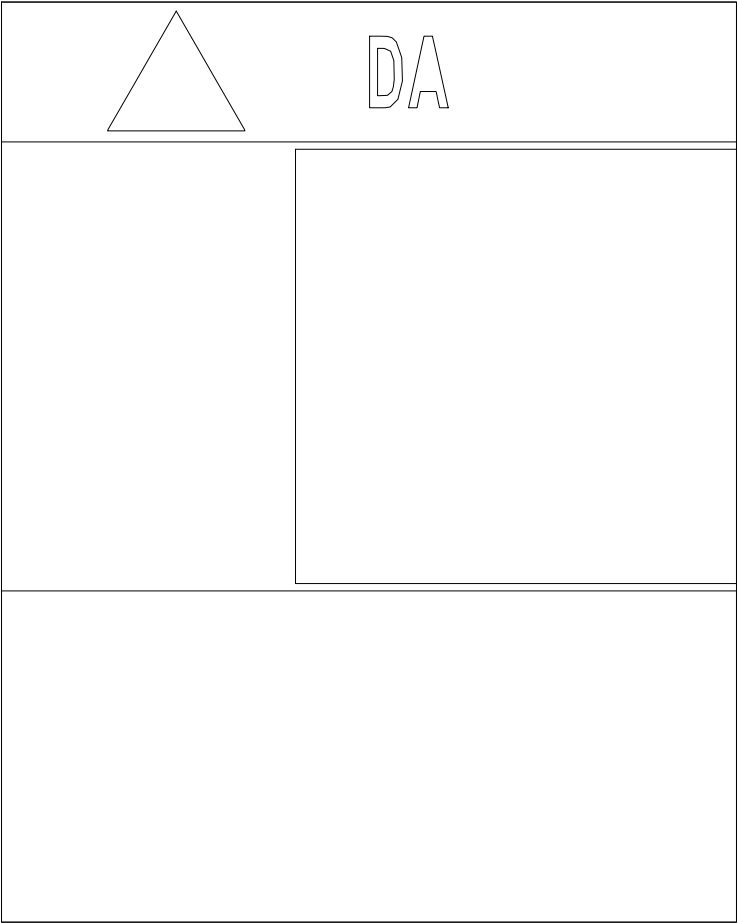
500V

5M

3

HF680N02C-400-4





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1. 2

(1)

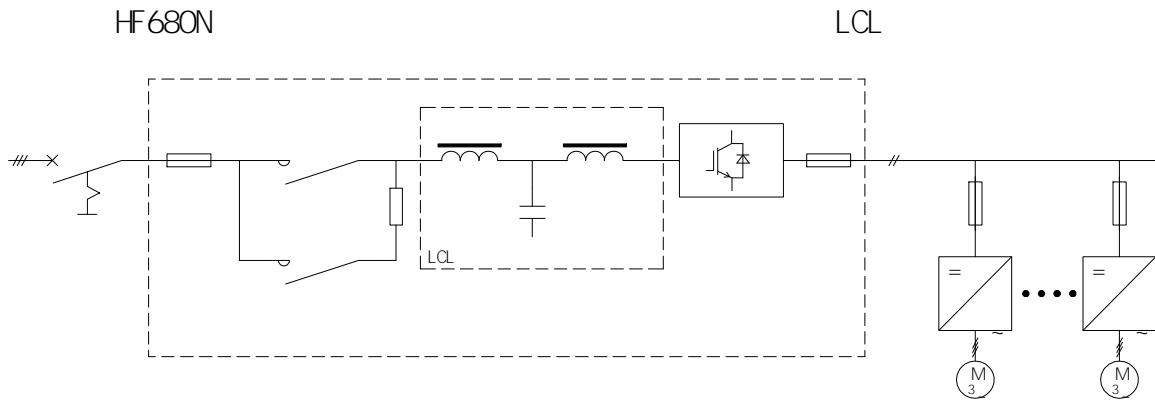
(2)

(3)

1. 3

2

2.1



I GBT

AFE

DC24V

I GBT

2.2

1

AFE

V/F

2

		PI D
		/
		/
		/
		/

2 3

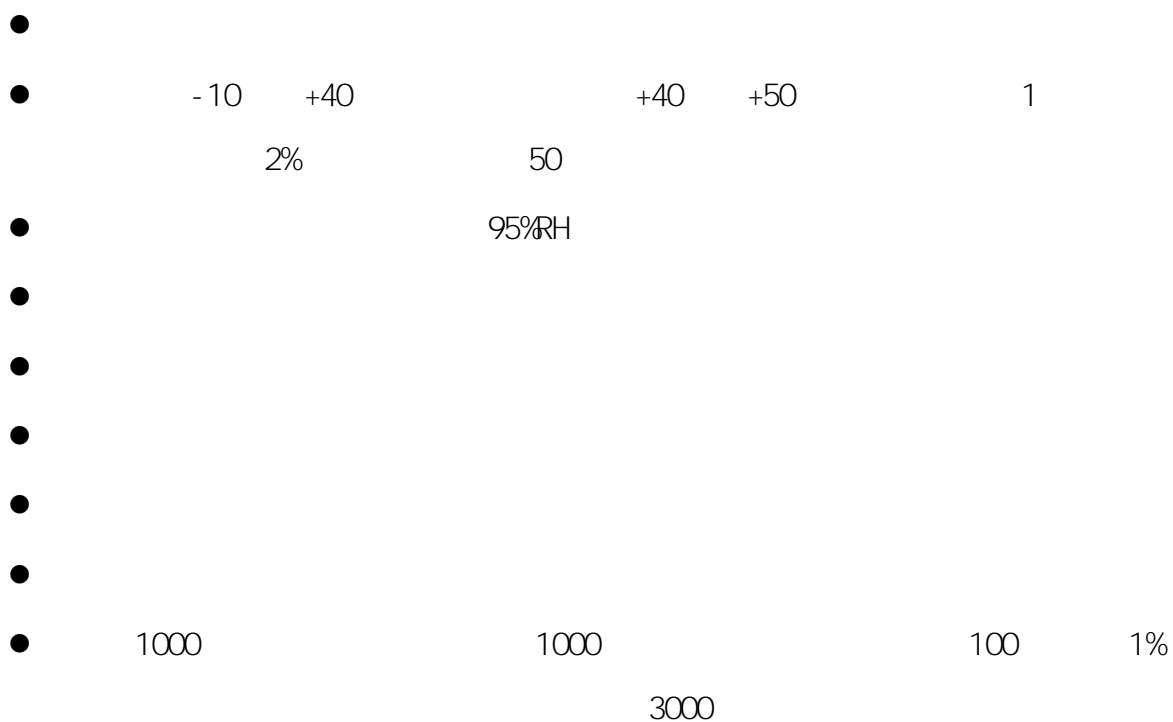
DP	GDHF - ADPX1	GDHF - ADPX1 DP Profi bus HF 680N02M HF 680N03M
PG	GDHF - APGX1	GDHF - APGX1 PG HF 6 80N03M 15V PG
PN	GDHF - APNX1	GDHF - APNX1 Profi net HF 680N02M HF 680N03M
	GDHF - AKZY1	GDHF - AKZY1 HF 680N02M HF 680N03M
2	GDHF - KL2	GDHF - KL2 2 HF 680N02M HF 680N03M 2



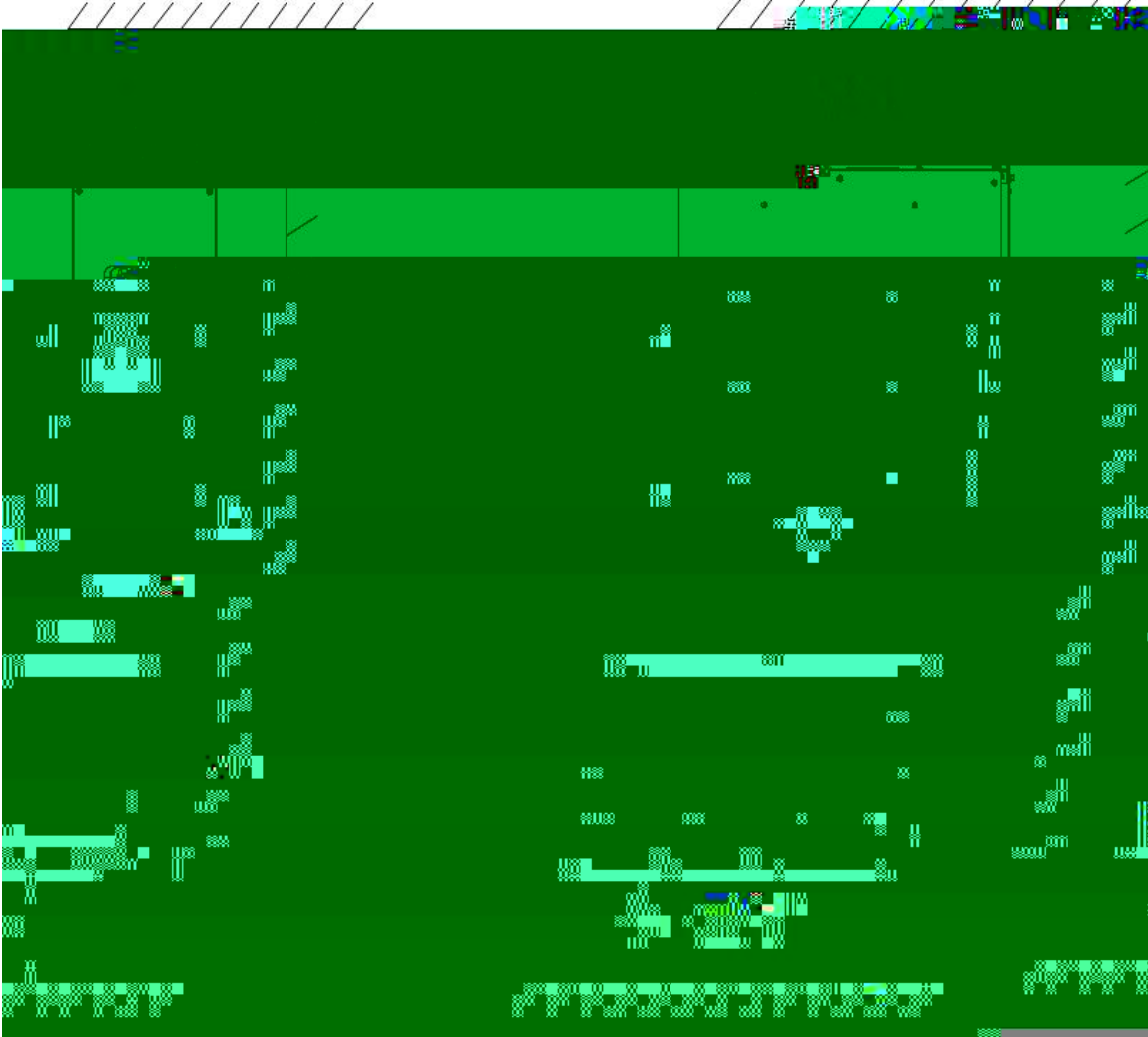


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2.4.2



2.4.3



	A 200mm	B 50mm

50mm

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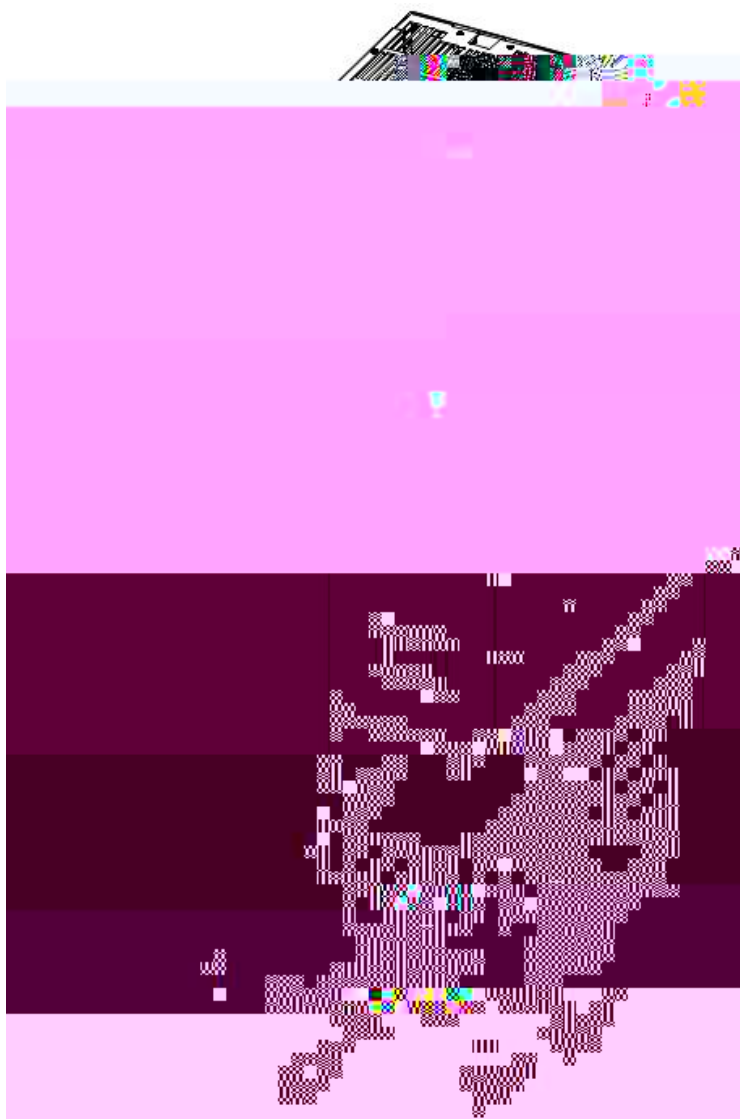
2 4. 4

1

2

LCL

3





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3.

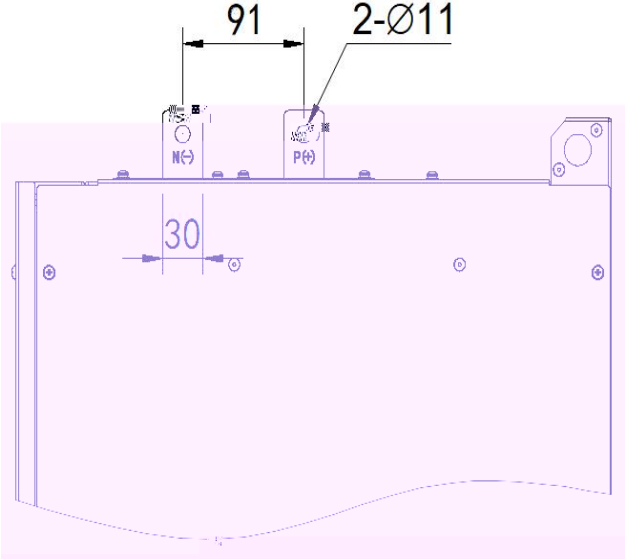
3.1

LCL

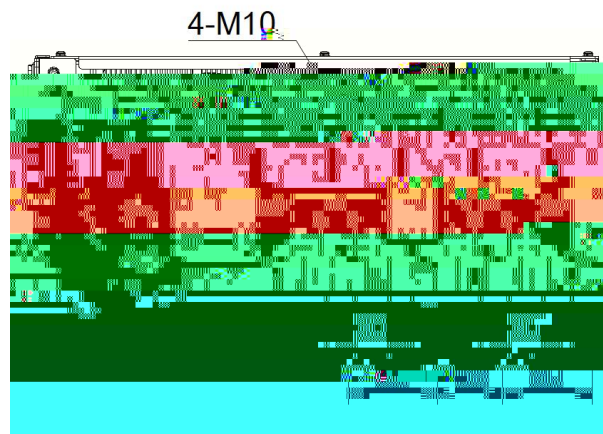
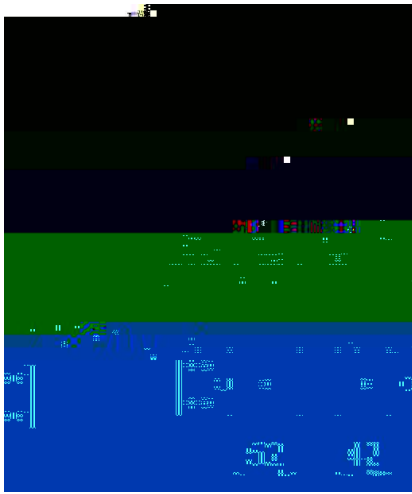
mAi

W

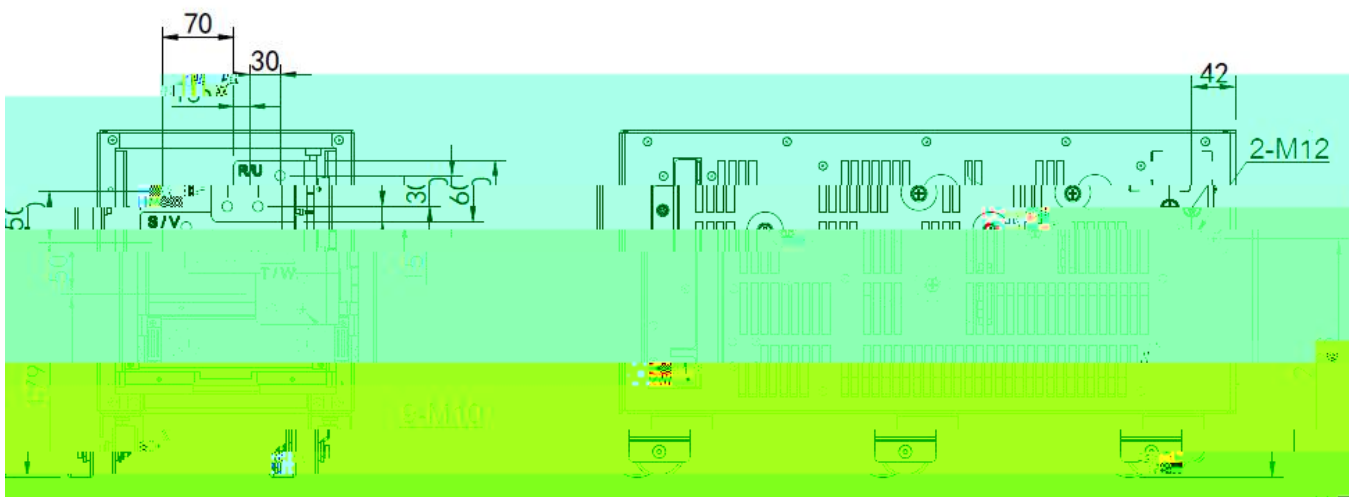
B4




B5

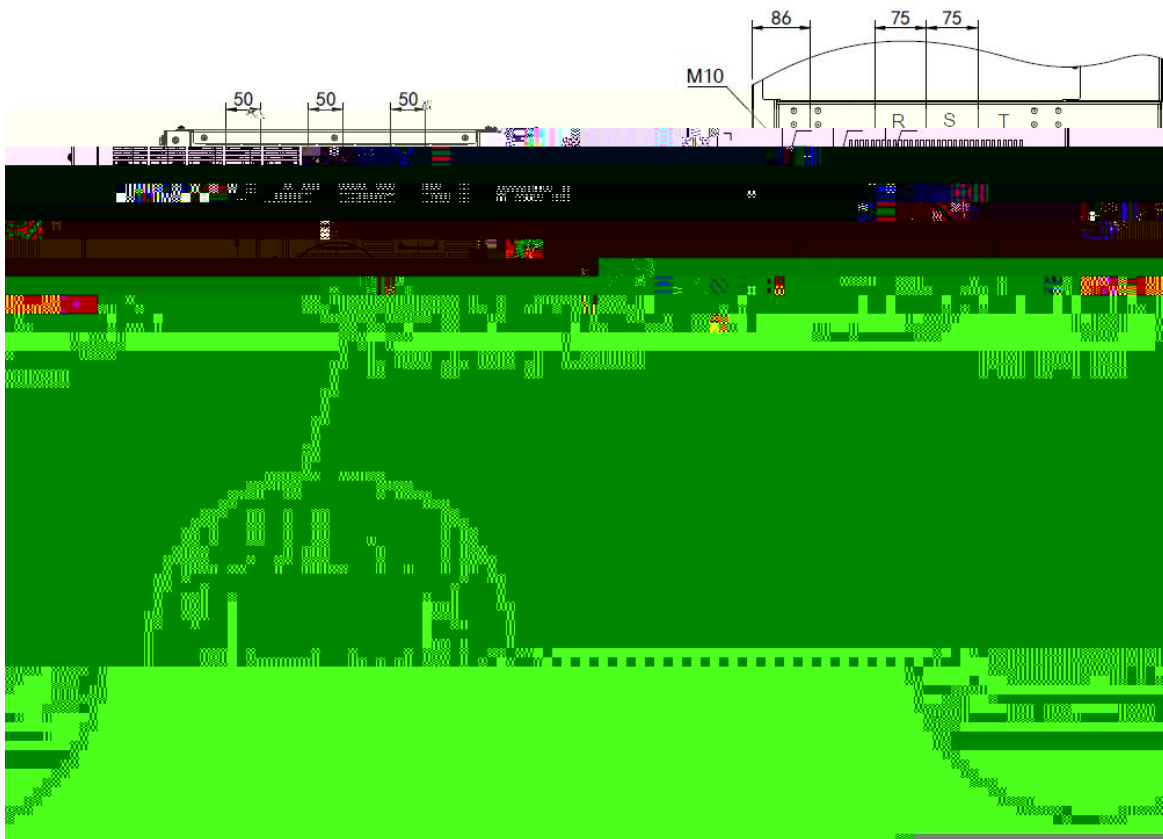


B6

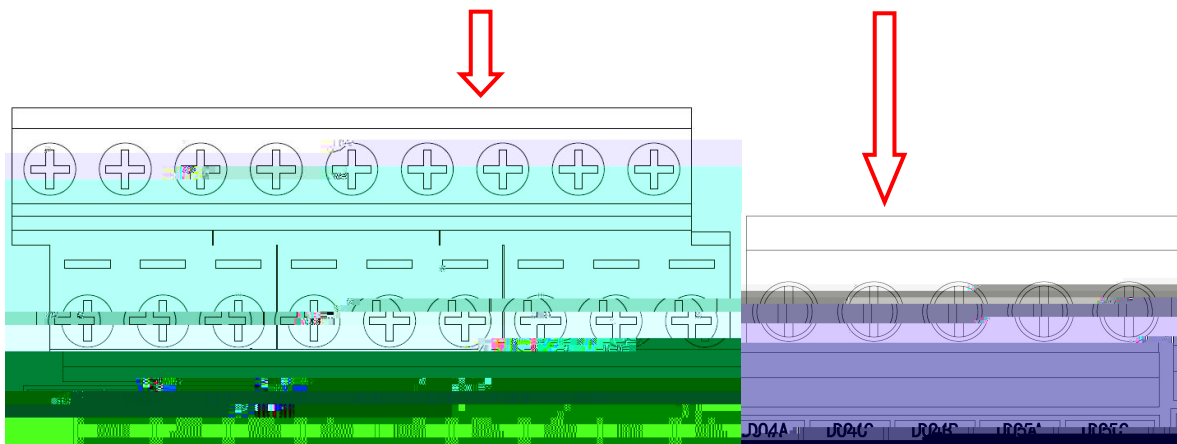
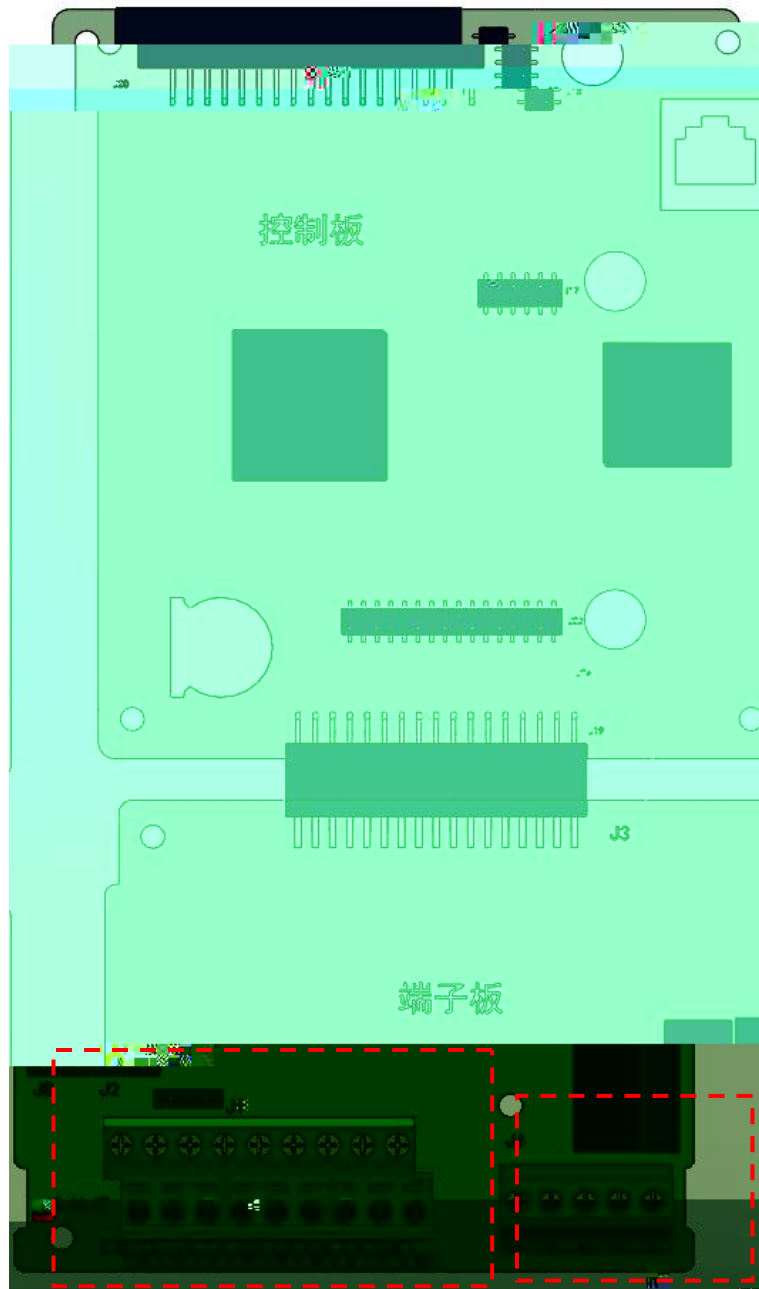


2 LCL

R S T	LCL
	LCL
P + N -	LCL
PTC	LCL



B6 LCL



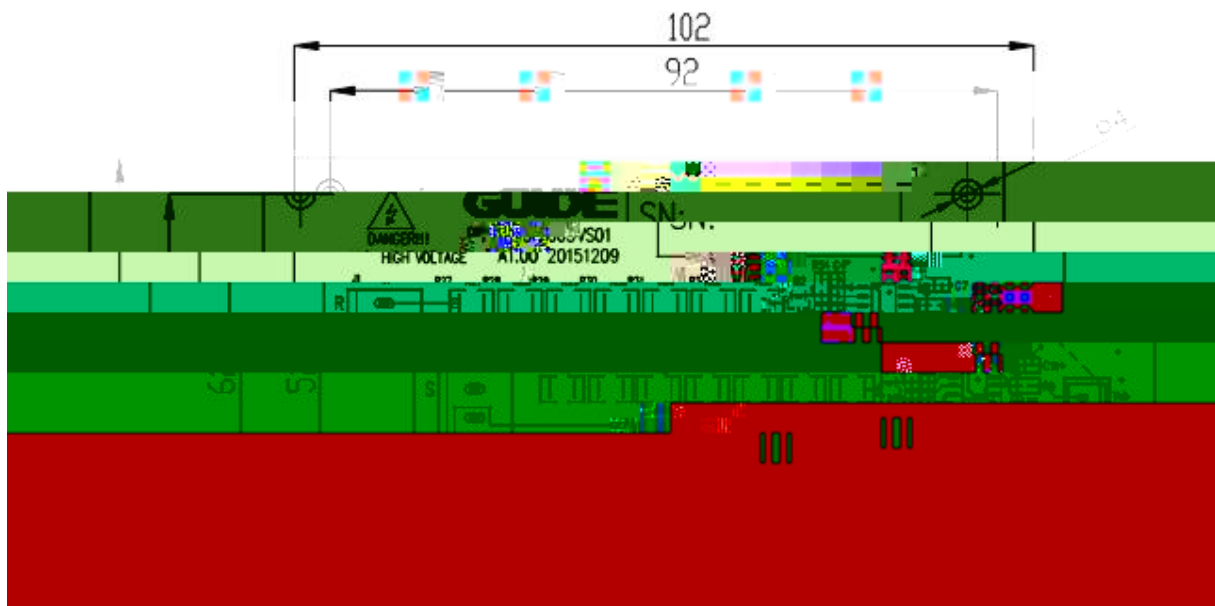
+10V- GND	10V		+10V	50mA
				1k ~5k
+24V- COM	24V		+24V	200mA
PW			24V	
			DI 1-DI 5 DO1	PW
AI 1- GND	1		24V	
			DC -10V~10V	100k
AI 2- GND	2	J1	-10VDC~10VDC/0mA~20mA	
DI 1- PW	1		100k	500
DI 2- PW	2			3.3k
DI 3- PW	3		9V~30V DI 1- DI 4	
DI 4- PW	4	500Hz	DI 5	20KHz
DI 5- PW	5			
AO1- GND	1		J2	
			0V~10V	
			0mA~20mA	
AO2- GND	2		J8	
			0V~10V	
			0mA~20mA	
DO1- COM	1		0V~24V	
			0mA~50mA	

q



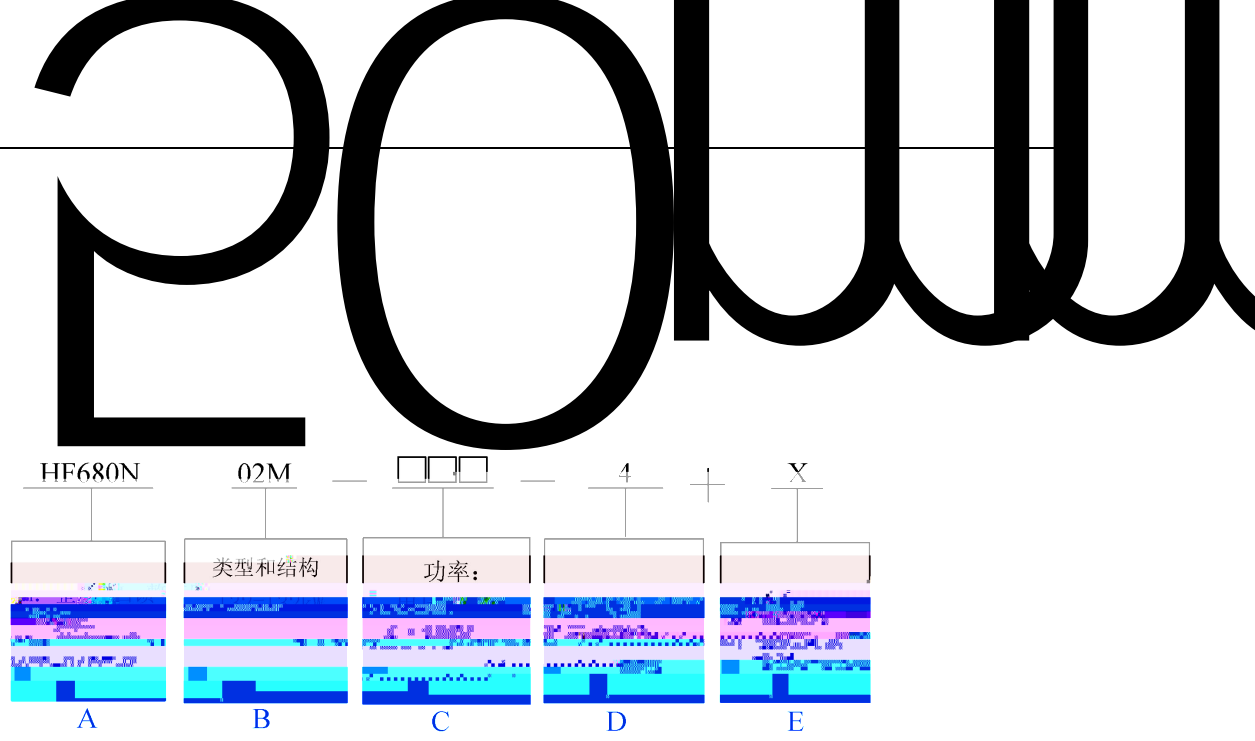


DC+24V	CN4	+24V- GND	
	CN1		L1/L2/L3



	J1	1121S- 7P	
	J2	2001S- 5P(T)	

# g<sup>3.3</sup>



A	
B	02M 02C
C	132 132kW 2400 2400kW
D	4 380V
E	

M01	Modbus RTU	DP01	Profibus DP
P01	Profinet	CAN01	CANopen

- Z1/ 100mm
- Z2 200mm
- Z3 250mm<sup>4</sup> "
- Z4 300mm

HF680N02C-o

## 620V

	I ac A	I dc A	Pdc kW	I dch A	Pdch kW	Pdch kW	
HF680N02M 132- 4	265	308	191	213	132	132	B4
HF680N02M 185- 4	330	384	238	298	185	185	B5
HF680N02M 250- 4	485	564	350	403	250	250	
HF680N02M 315- 4	545	634	393	508	315	315	
HF680N02M 355- 4	610	710	440	573	355	355	B6
HF680N02M 400- 4	668	777	482	645	400	400	
HF680N02M 450- 4	720	838	519	726	450	450	
HF680N02C- 250- 4	485	564	350	403	250	250	
HF680N02C- 315- 4	545	634	393	508	315	315	
HF680N02C- 355- 4	610	710	440	573	355	355	B6
HF680N02C- 400- 4	668	777	482	645	400	400	
HF680N02C- 450- 4	720	838	519	726	450	450	
HF680N02C- 500- 4	840	978	606	806	500	500	
HF680N02C- 630- 4	1090	1268	786	1016	630	630	2*B6
HF680N02C- 800- 4	1440	1676	1039	1290	800	800	
HF680N02C- 1200- 4	2160	2514	1558	1935	1200	1200	3*B6
HF680N02C- 1600- 4	2880	3352	2078	2581	1600	1600	4*B6

	I ac A					Pdch kW	
		I dc A	Pdc kW	I dch A	Pdch kW		
HF680N02C- 2000- 4	3600	4190	2597	3226	2000	2000	5*B6
HF680N02C- 2400- 4	4320	5027	3117	3871	2400	2400	6*B6

GDHF680N- .. ×  
 HF680N02M  
 HF680N02M

3

### 3.4

LCL

LCL

Lf Lb Cf

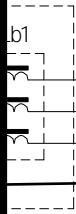
Lf

Lb

Cf

HF680N02M132- 4	GDHF680N- LCL- 132- 4	ACL- 132- 4	PWM132- 4	CAP- 132- 4	3× 7R5
HF680N02M185- 4	GDHF680N- LCL- 185- 4	ACL- 185- 4	PWM185- 4	CAP- 185- 4	3* 7R5
HF680N02M250- 4	GDHF680N- LCL- 250- 4	ACL- 250- 4	PWM250- 4	CAP- 250- 4	3× 4R
HF680N02M315- 4	GDHF680N- LCL- 315- 4	ACL- 315- 4	PWM315- 4	CAP- 315- 4	3× 2R5
HF680N02M355- 4	GDHF680N- LCL- 355- 4	ACL- 355- 4	PWM355- 4	CAP- 355- 4	3× 2R5
HF680N02M400- 4	GDHF680N- LCL- 400- 4	BP- 3- 3- 4			

b1



HF680N02M



D70

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"

"

LCL

### 3.6

		380V 480V
		50 / 60Hz
		-15% +10%
		<AC320V 15ms
		AFE
		0.999
		3%
		150% 5 1
		180% 5 1
		570V 710V
		1kHz 10kHz

### 3.7

+LCL		kW
HF 680N02M 132- 4+GDHF 680N- LCL - 132- 4	B4	3.4
HF 680N02M 185- 4+GDHF 680N- LCL - 185- 4	B5	5.6
HF 680N02M 250- 4+GDHF 680N- LCL - 250- 4		7.5
HF 680N02M 315- 4+GDHF 680N- LCL - 315- 4	B6	9.5
HF 680N02M 355- 4+GDHF 680N- LCL - 355- 4		10.7
HF 680N02M 400- 4+GDHF 680N- LCL - 400- 4		12.0
HF 680N02M 450- 4+GDHF 680N- LCL - 450- 4		13.5

---

3.8

I GBT

50%

0.999

3%

GB/T 24337-2009

380V 480V

-15% +10%

DP PN

75kW 2400kW

3.9

1

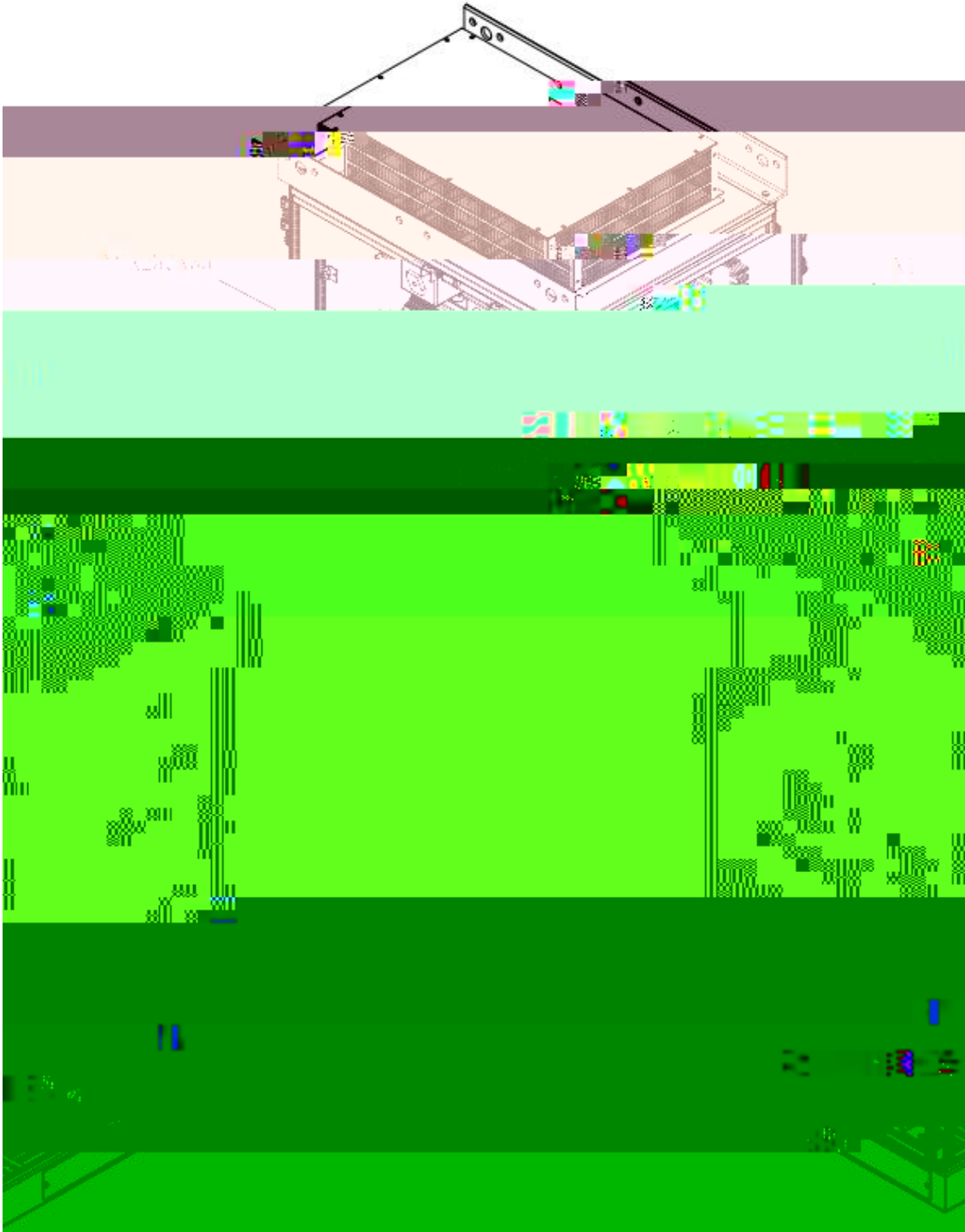
2

450kW

450kW

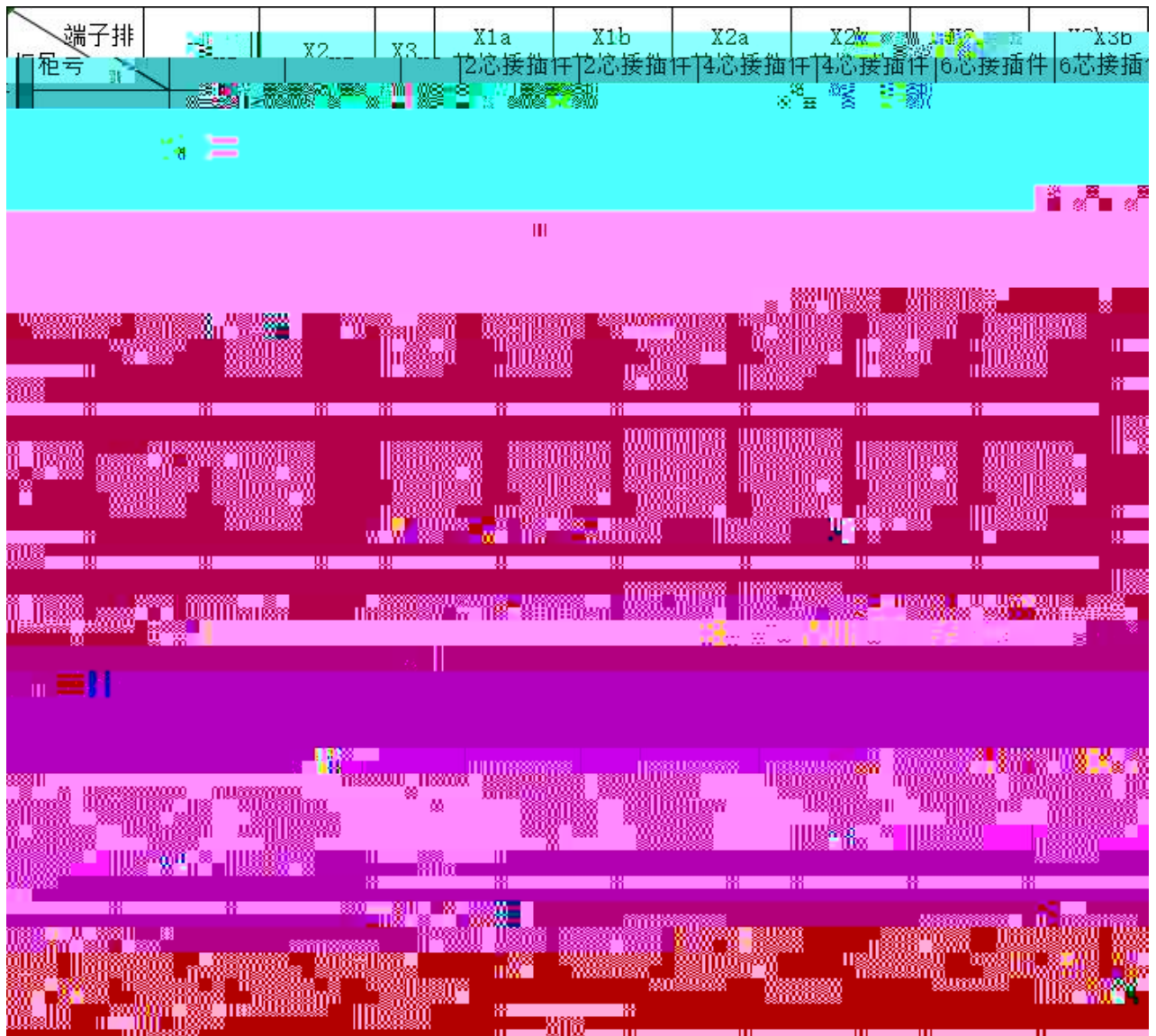


1 ( ) a



2

b




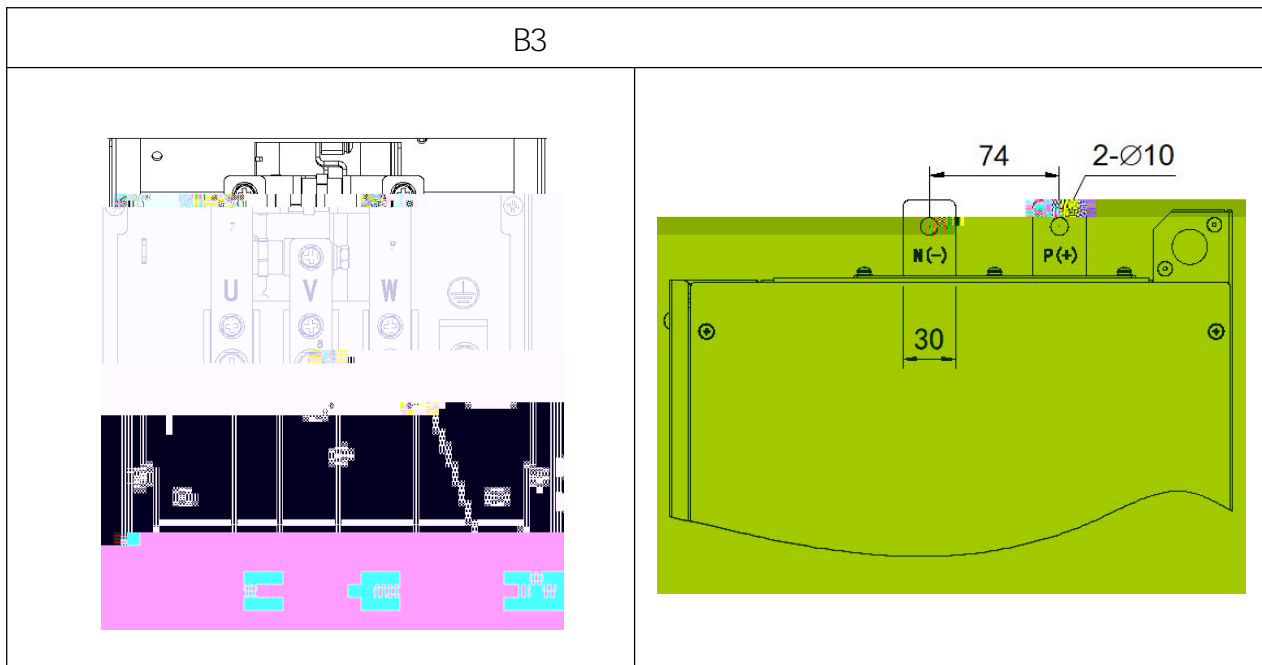
4.

4.1

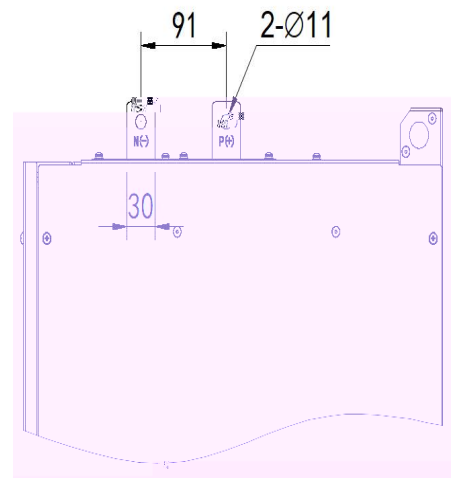
4.2

1

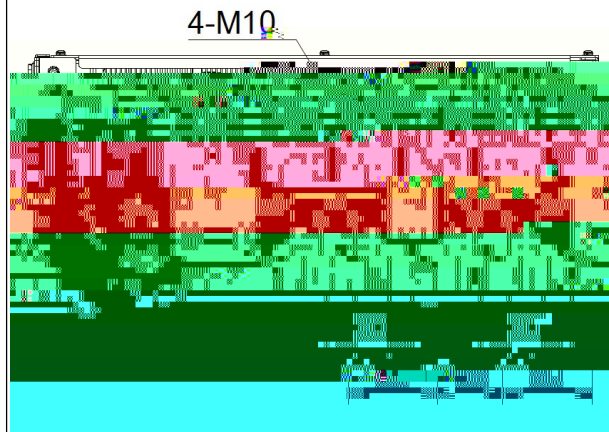
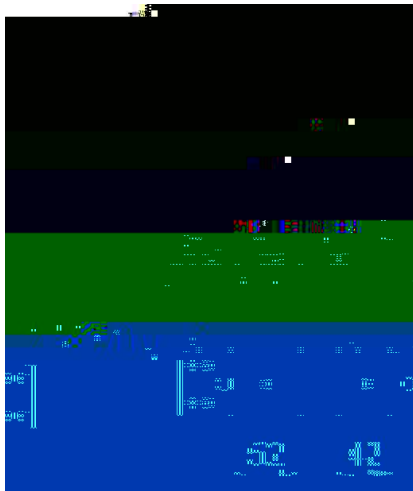
P +	
N -	
U V W	
	



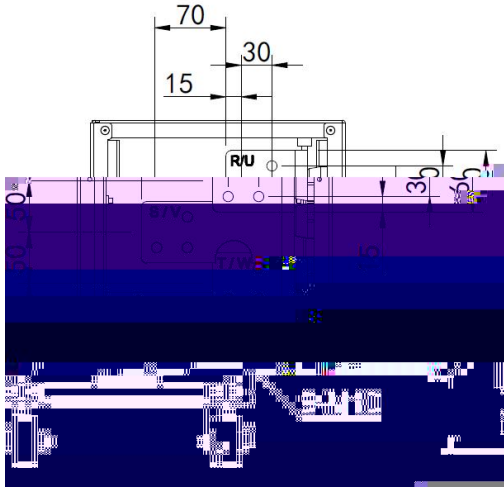
B4

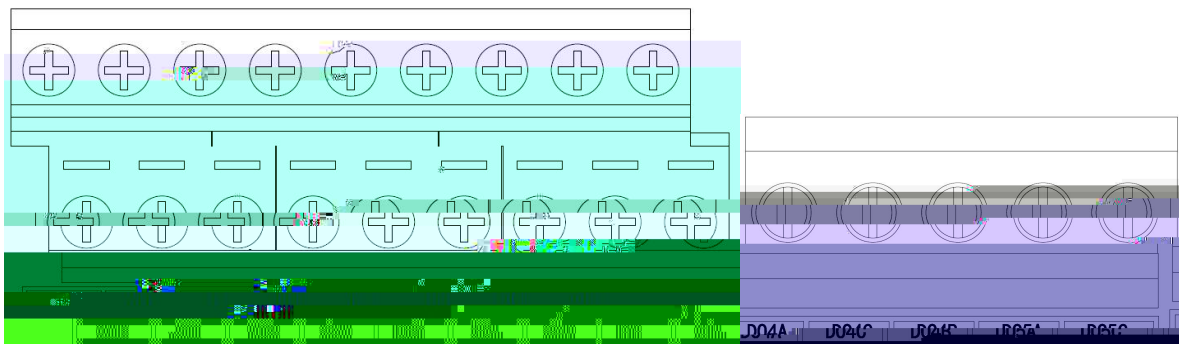
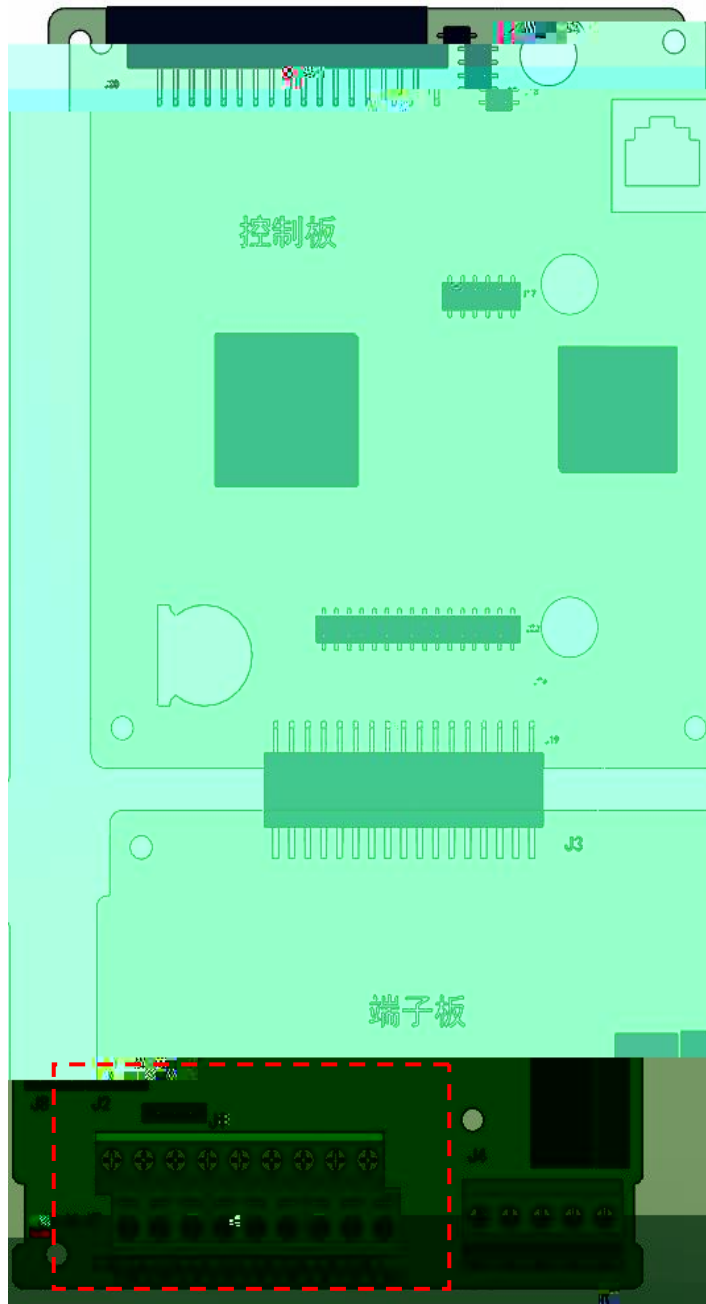


B5



B6





	+10V- GND	10V	+10V 50mA 1k ~5k
	+24V- COM	24V	+24V 200mA
	PW		24V DI 1-DI 5 DO1 PW 24V
	AI 1- GND	1	DC -10V~10V 100k
	AI 2- GND	2	J1 -10VDC~10VDC/0mA~20mA 100k 500
	DI 1- PW	1	500Hz DI 5 9V~30V DI 1-DI 4 20KHz 3. 3k
	DI 2- PW	2	
	DI 3- PW	3	
	DI 4- PW	4	
	DI 5- PW	5	
	AO1- GND	1	J2 0V~10V 0mA~20mA
	AO2- GND	2	J8 0V~10V 0mA~20mA
	DO1- COM	1	0V~24V 0mA~50mA
	DO4A- DO4C	1	250VAC 3A COS =0.4 30VDC 1A
	DO4B- DO4C	2	
	DO5A- DO5C	3	250VAC 2A COS =0.4 30VDC 1A

	J1	AI 2	
	J2	AO1	
	J8	AO2	

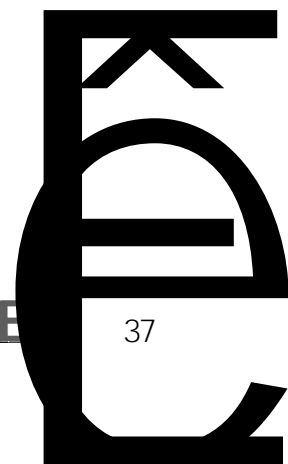


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MB01	Modbus RTU	DP01	Profibus DP
PN01	Profinet	CAN01	CANopen
PG02			

Z1/è è

/i



	[A]	[kW]	[A]	[kW]	
HF 680N03M 200- 4	415	200	367	185	
HF 680N03M 220- 4	438	220	418	200	
HF 680N03M 250- 4	485	250	440	220	
HF 680N03M 280- 4	545	280	487	250	B6
HF 680N03M 315- 4	610	315	548	280	
HF 680N03M 355- 4	668	355	615	315	
HF 680N03M 400- 4	720	400	670	355	
HF 680N03M 450- 4	820	450	725	400	
HF 680N03C- 500- 4	970	500	823	450	2*B5
HF 680N03C- 500- 4+PG02					
HF 680N03C- 560- 4	1090	560	975	500	2*B6
HF 680N03C- 560- 4+PG02					
HF 680N03C- 630- 4	1220	630	1095	560	
HF 680N03C- 630- 4+PG02					
HF 680N03C- 710- 4	1336	710	1230	630	
HF 680N03C- 710- 4+PG02					
HF 680N03C- 800- 4	1440	800	1340	710	
HF 680N03C- 800- 4+PG02					
HF 680N03C- 900- 4	1620	900	1445	800	
HF 680N03C- 900- 4+PG02					

4. 4

	1%			1%	
	A	mH		A	mH
37kW	75	0.09	200kW	396	0.02
45kW	94	0.07	220kW	438	0.02
55kW	115	0.06	250kW	485	0.01
75kW	155	0.05	280kW	545	0.01
90kW	188	0.04	315kW	610	0.01
110kW	215	0.03	355kW	668	0.01
132kW	265	0.03	400kW	720	0.01
160kW	303	0.02	450kW	820	0.01
185kW	365	0.02	/	/	/

1.

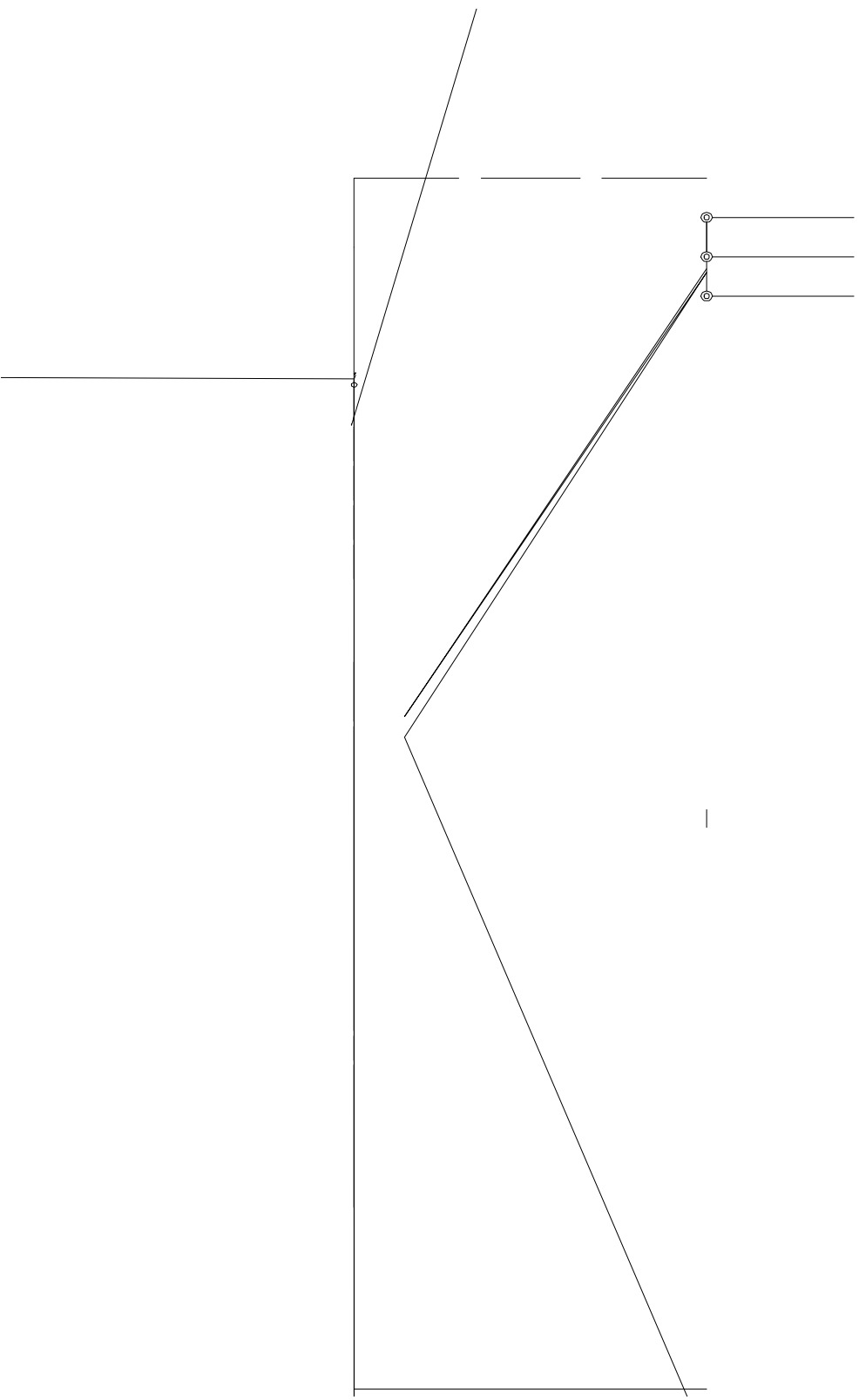
100m

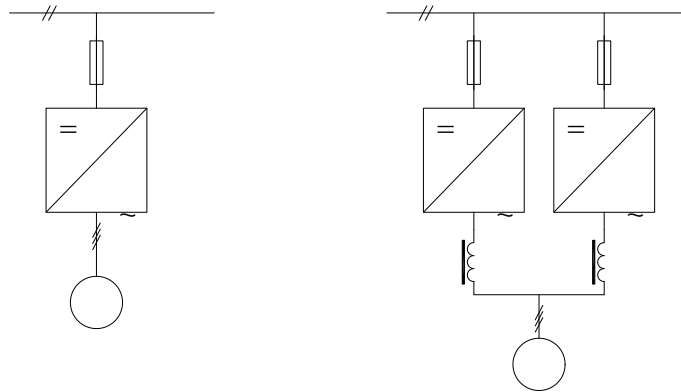
100m

2.

450kW

4.5





	mm <sup>2</sup>	40%	A
HF 680N03M 037- 4	10		117
HF 680N03M 045- 4	16		147
HF 680N03M 055- 4	16		180
HF 680N03M 075- 4	25		243
HF 680N03M 090- 4	35		294
HF 680N03M 110- 4	50		338
HF 680N03M 132- 4	70		416
HF 680N03M 160- 4	95		476
HF 680N03M 185- 4	95		572
HF 680N03M 200- 4	120		621
HF 680N03M 220- 4	120		687
HF 680N03M 250- 4	70* 2		761
HF 680N03M 280- 4	70* 2		854
HF 680N03M 315- 4	95* 2		956
HF 680N03M 355- 4	120* 2		1047
HF 680N03M 400- 4	120* 2		1128
HF 680N03M 450- 4	150* 2		1285

1. 400kW

4.6

540V 700V

(VC)

(SVC) V/F

Profibus DP

5%

380V 460V

0 300Hz

0Hz/200%VC

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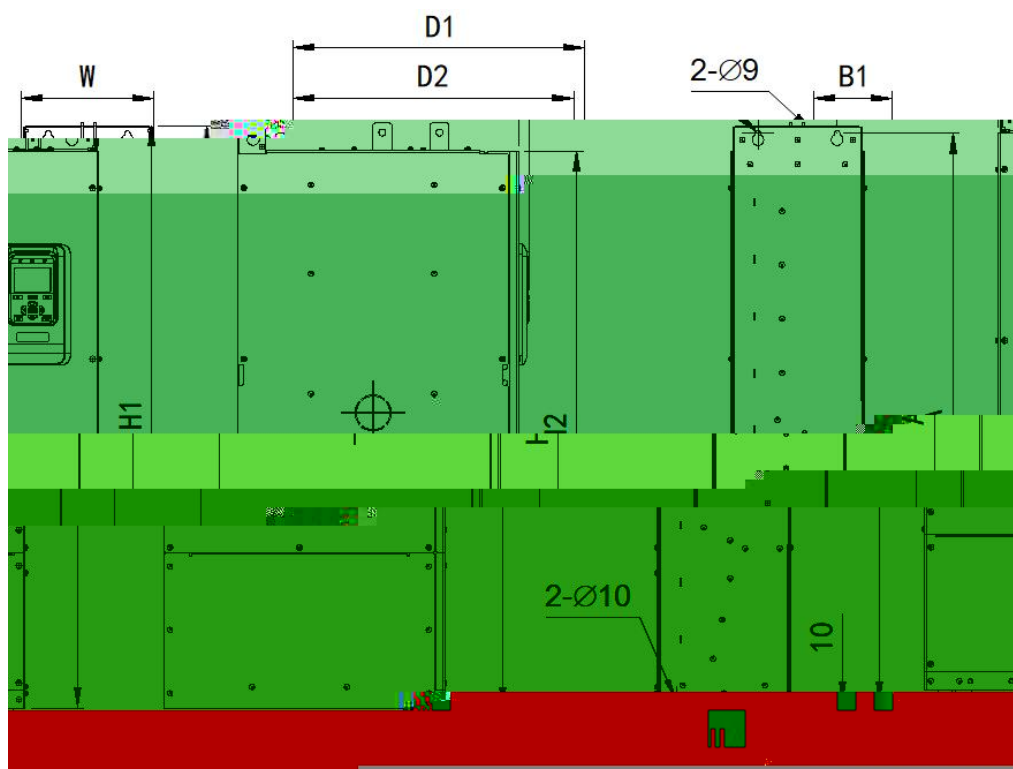
## 4.8

- (1) 200%
- (2) 50% HF680N
  
- (3) HF680N

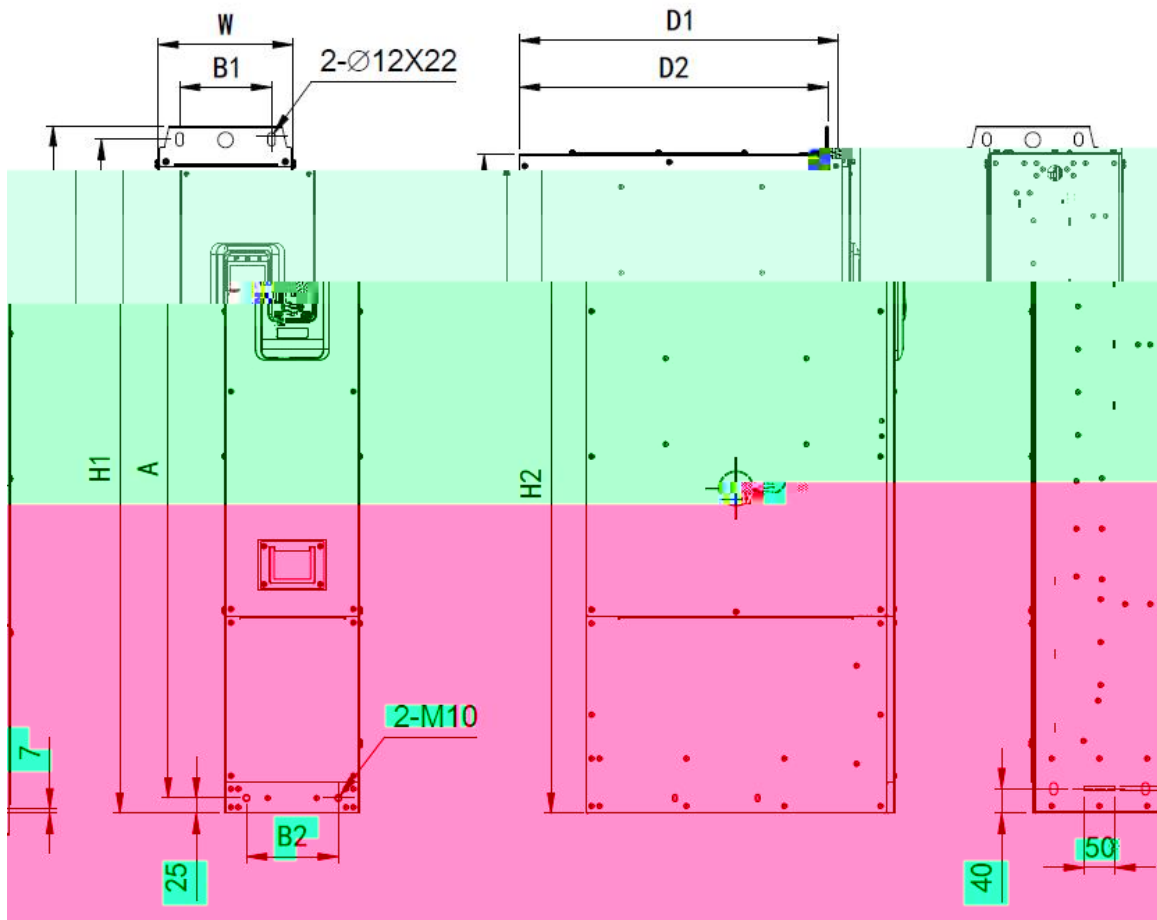
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5.

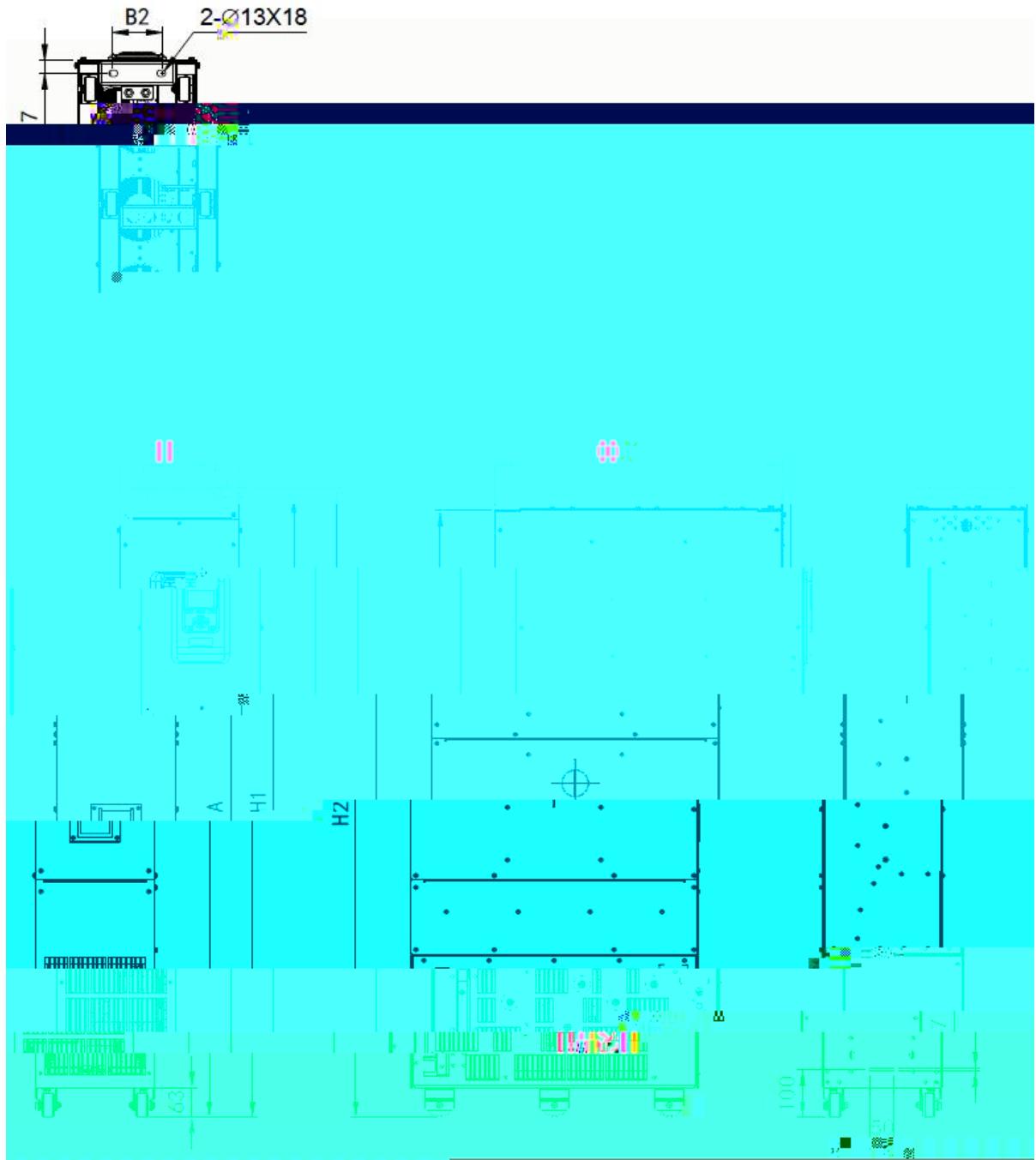
5.1



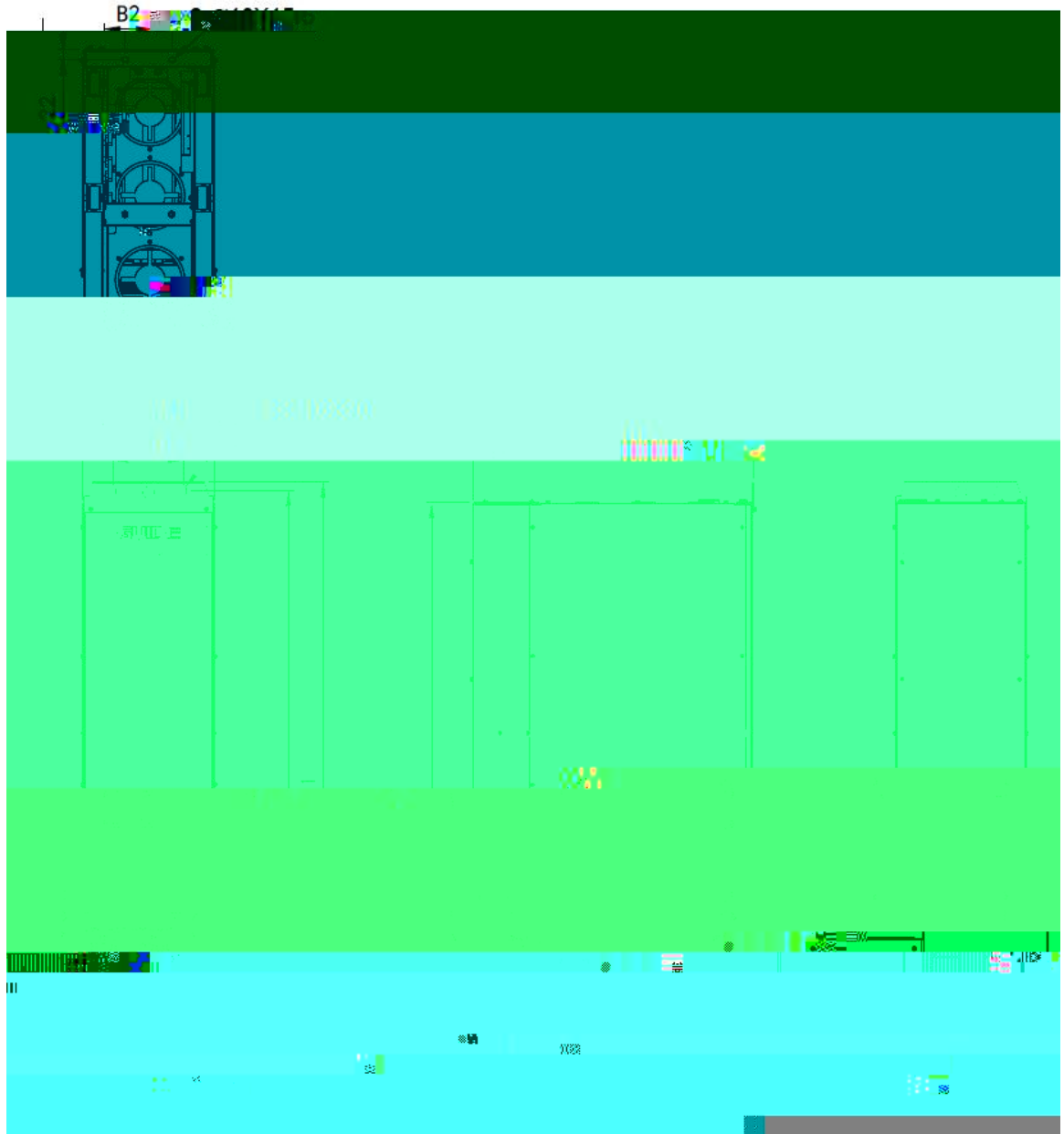
B4



B5



B6



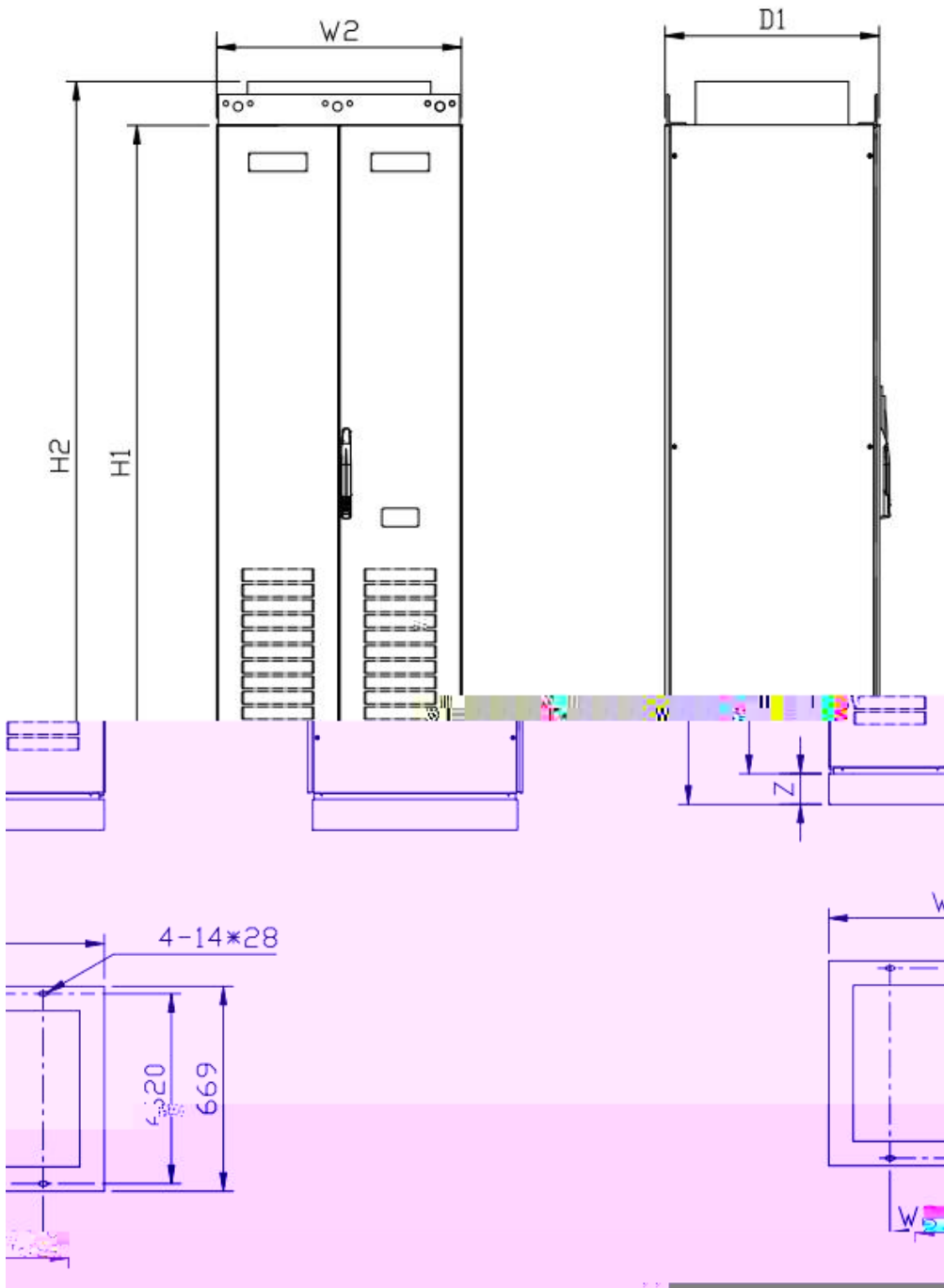
LCL



		mm					mm			8 8	kg
		H1	H2	W	D1	D2	A	B1	B2		
HF680N02M 075- 4											
HF680N02M 132- 4	B4	920	880	210	462	444	899	125	150	4- M8	55
HF680N02M 185- 4	B5	1125	1075	220	520	505	1075	150	150	4- M10	80
HF680N02M 250- 4											
	B6	1315	1268	250	618	600	1295	150	100	4- M2	α

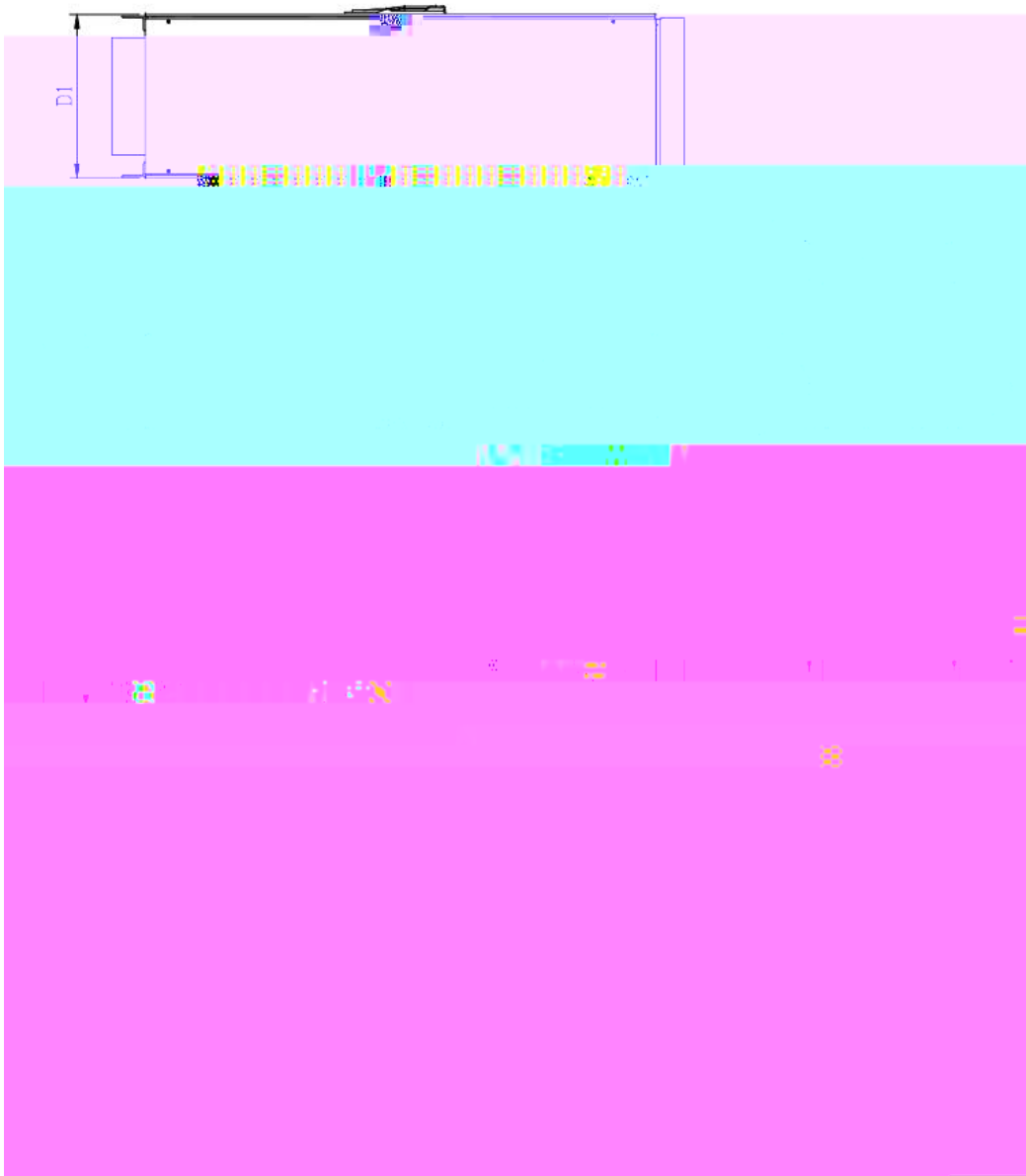
5.2

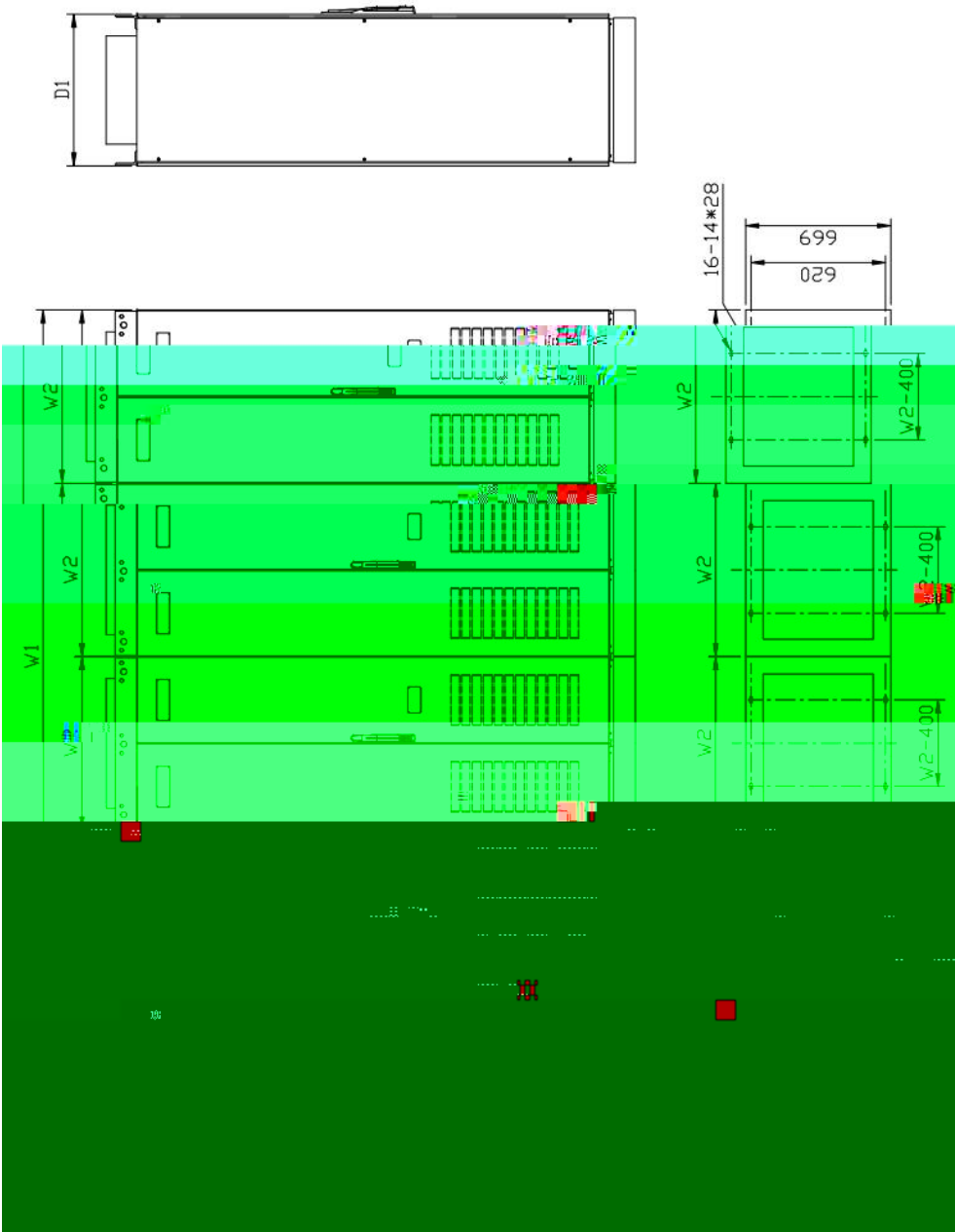
250kW-2400kW

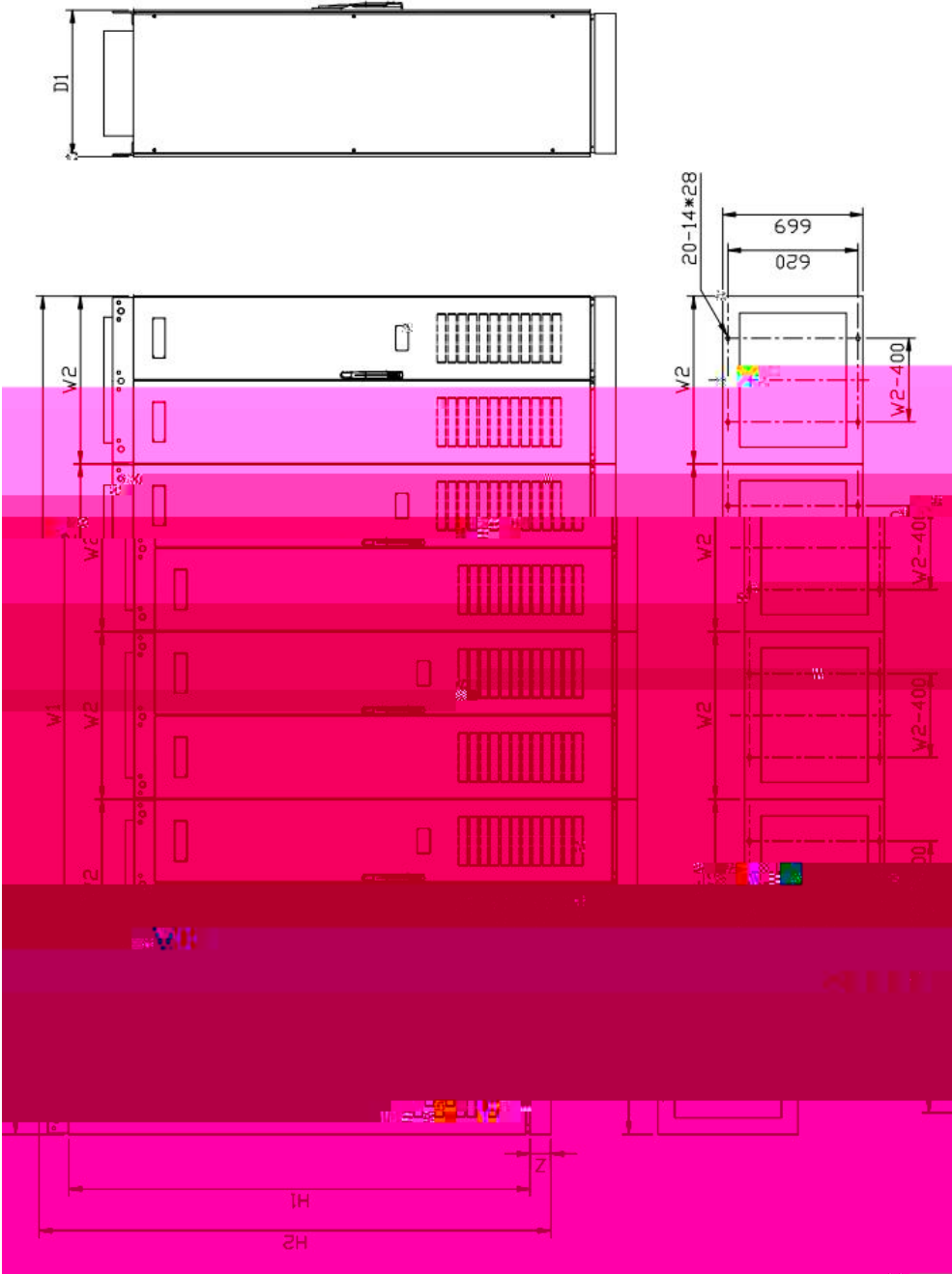


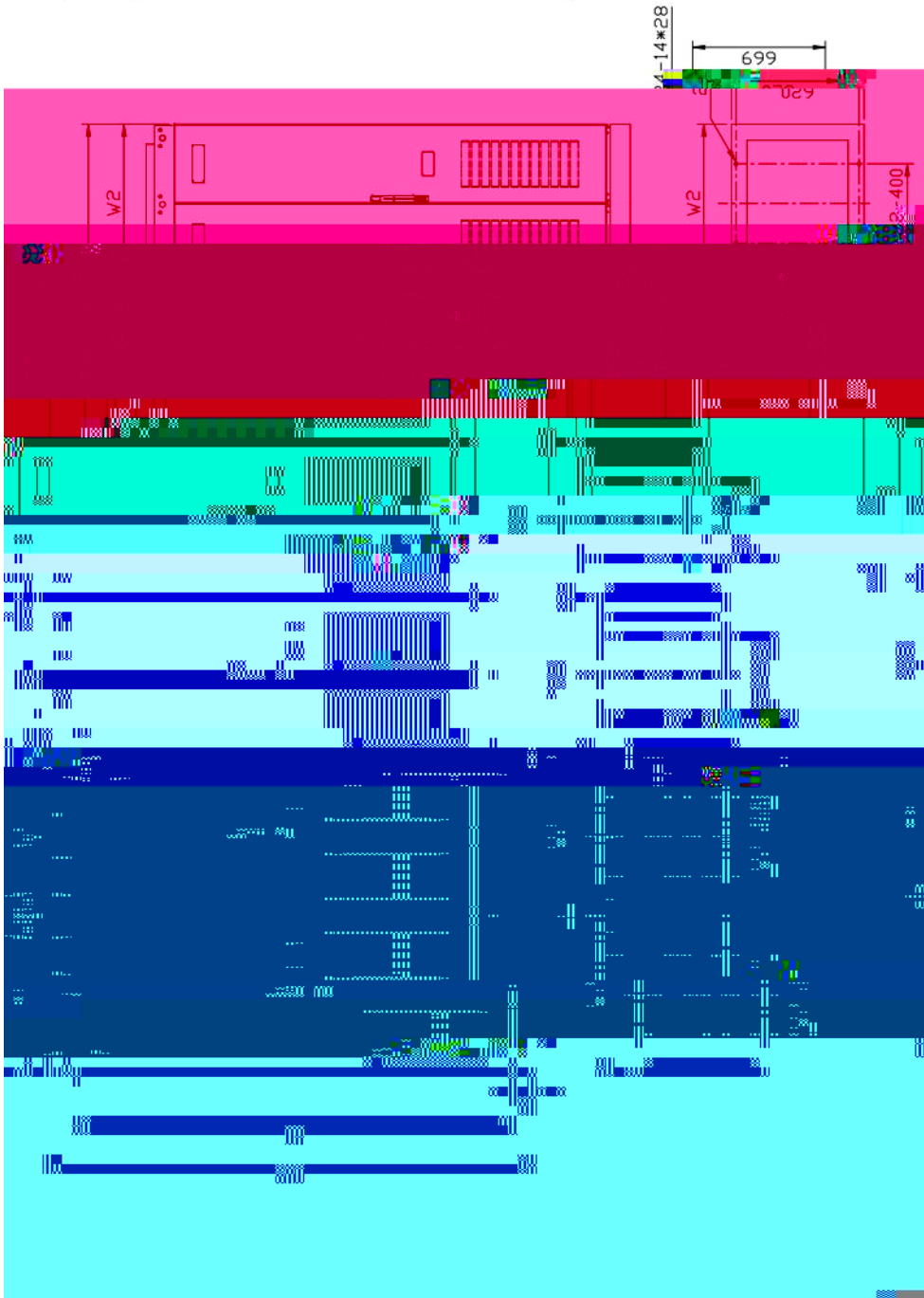
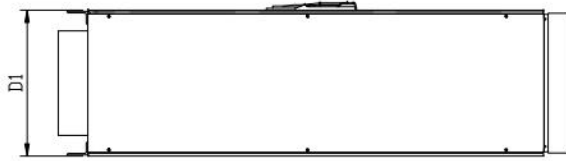
HF680N02C- 250- 4 HF680N02C- 315- 4 HF680N02C- 400- 4 HF680N02C- 450- 4











250kW 315kW 400kW 450kW

		mm						kg
		H1	H2	V1	V2	D1	Z	
1	HF680N02C- 250- 4	2200	2440	/	800	700	100	1000
	HF680N02C- 250- 4+Z1							
	HF680N02C- 315- 4							
	HF680N02C- 315- 4+Z1							
2	HF680N02C- 400- 4	2200	2540	/	800	700	200	1000
	HF680N02C- 400- 4+Z1							
	HF680N02C- 250- 4+Z2							
3	HF680N02C- 315- 4+Z2	2200	2590	/	800	700	250	1000
	HF680N02C- 400- 4+Z2							
	HF680N02C- 250- 4+Z3							
4	HF680N02C- 315- 4+Z3	2200	2640	/	800	700	300	1000
	HF680N02C- 400- 4+Z3							
	HF680N02C- 250- 4+Z4							
	HF680N02C- 450- 4+Z4							

- 400- 4+Z33

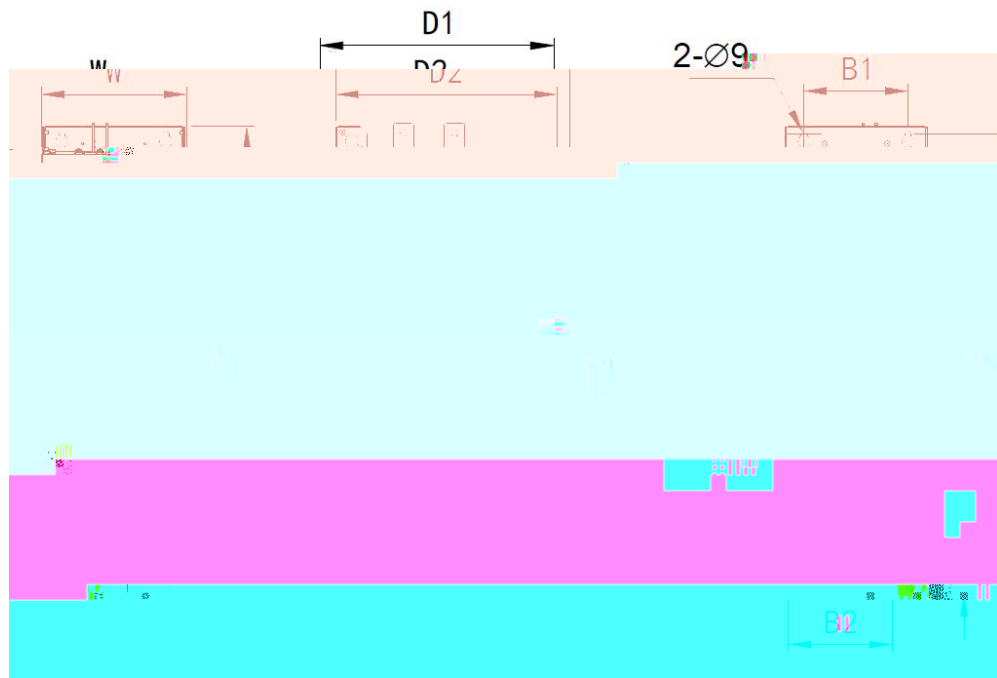
= 400. 8



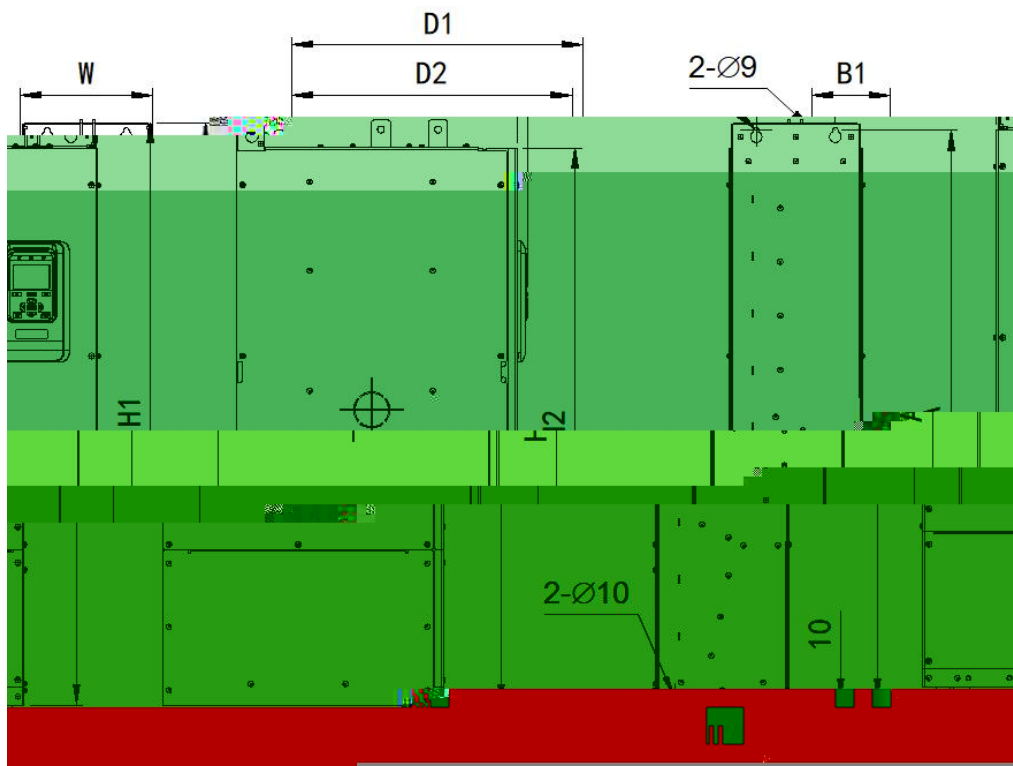
www



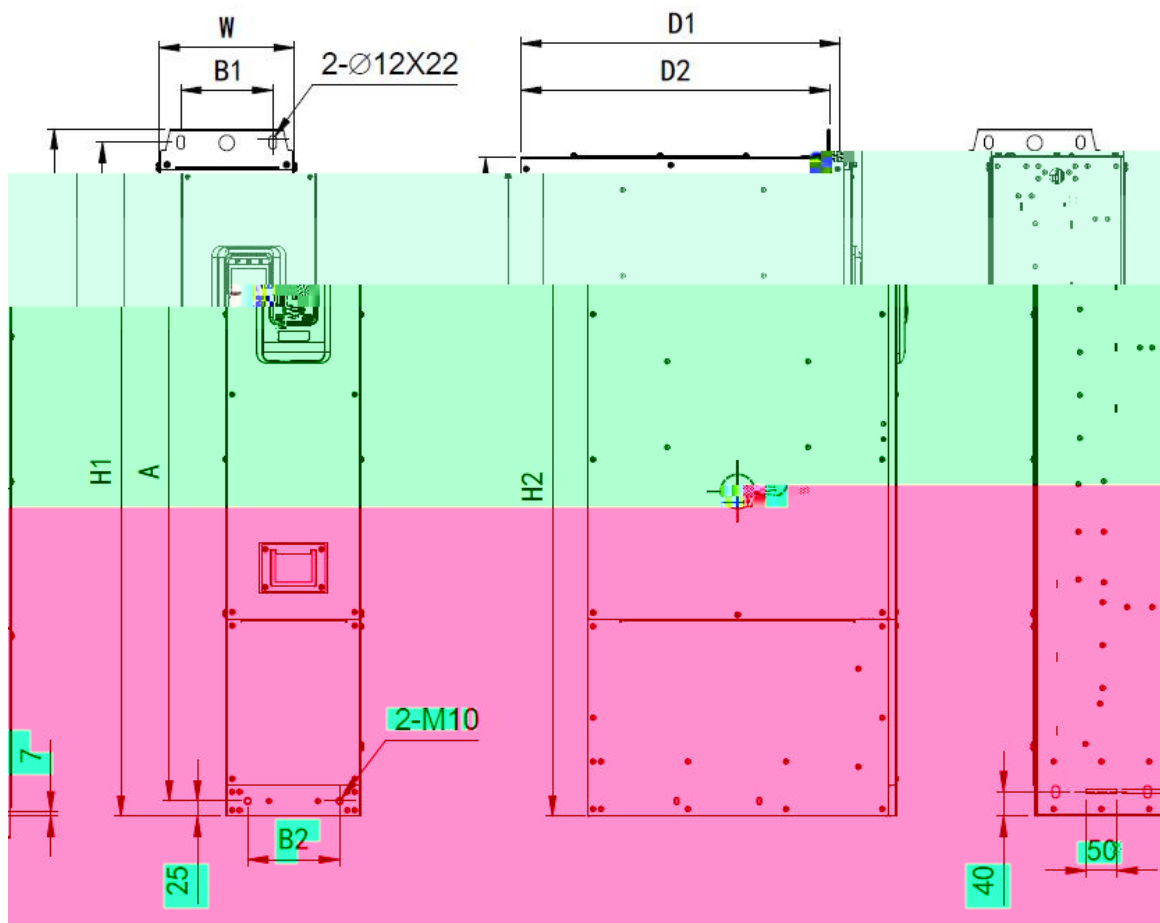
5.3



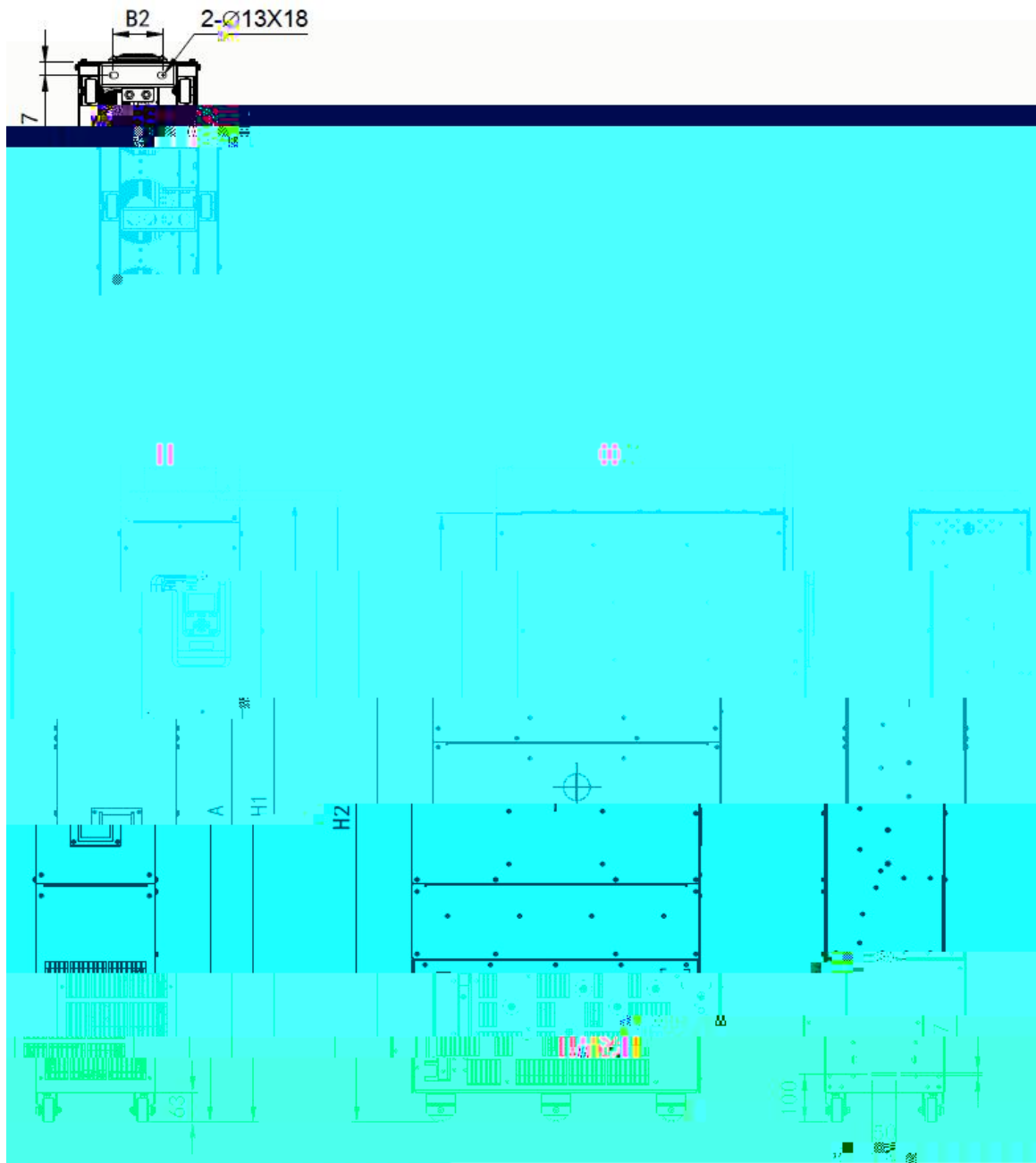
B3



B4



B5



B6



H1 H2 W D1 D2 A B1 B2 8.8 kg

mm mm



		mm					kg
		H1	H2	W1	D1	Z	
1	HF680N03C- 500- 4 HF680N03C- 500- 4+Z1	2200	2440	800	700	100	900
	HF680N03C- 560- 4 HF680N03C- 560- 4+Z1						
	HF680N03C- 630- 4 HF680N03C- 630- 4+Z1						
	HF680N03C- 800- 4 HF680N03C- 800- 4+Z1						
2	HF680N03C- 500- 4+Z2	2200	2540	800	700	200	900
	HF680N03C- 560- 4+Z2						
	HF680N03C- 630- 4+Z2						
	HF680N03C- 800- 4+Z2						
3	HF680N03C- 500- 4+Z3	2200	2590	800	700	250	900
	HF680N03C- 560- 4+Z3						
	HF680N03C- 630- 4+Z3						
	HF680N03C- 800- 4+Z3						
4	HF680N03C- 500- 4+Z4	2200	2640	800	700	300	900
	HF680N03C- 560- 4+Z4						
	HF680N03C- 630- 4+Z4						
	HF680N03C- 800- 4+Z4						

6.

6.1

HF680N F1  
LOCAL/REMOTE F2 RUN STOP /RESET ENTER





6.2

“

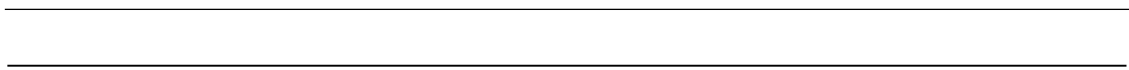
”



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6	Securi ty	
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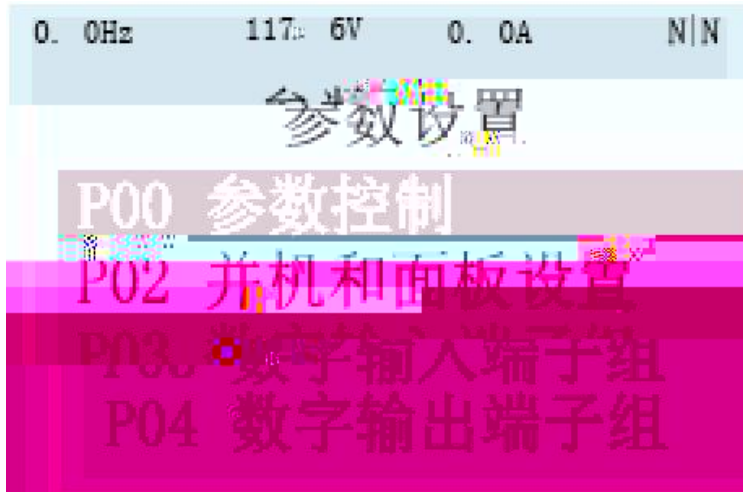
6. 4. 1



- 
- 1 Choose Di recti on
  - 2 Reset Error
  - 3 Menu Language
  - 4 Moni tor Setti ng
  - 5 LCD Contrast
  - 6 Time Setti ng

7	Version	
8	OLD COM	

#### 6.4.2



Parameter Setting

#### 6.4.3

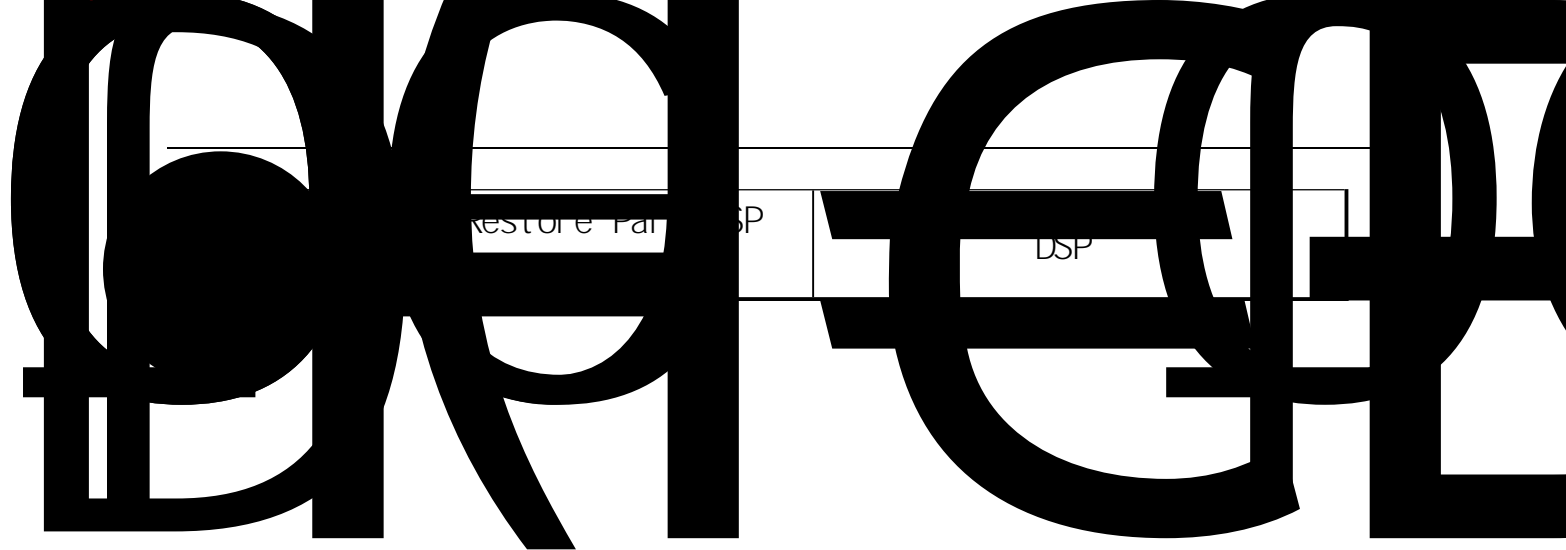


Reference Set

---

Referen\_ e      n

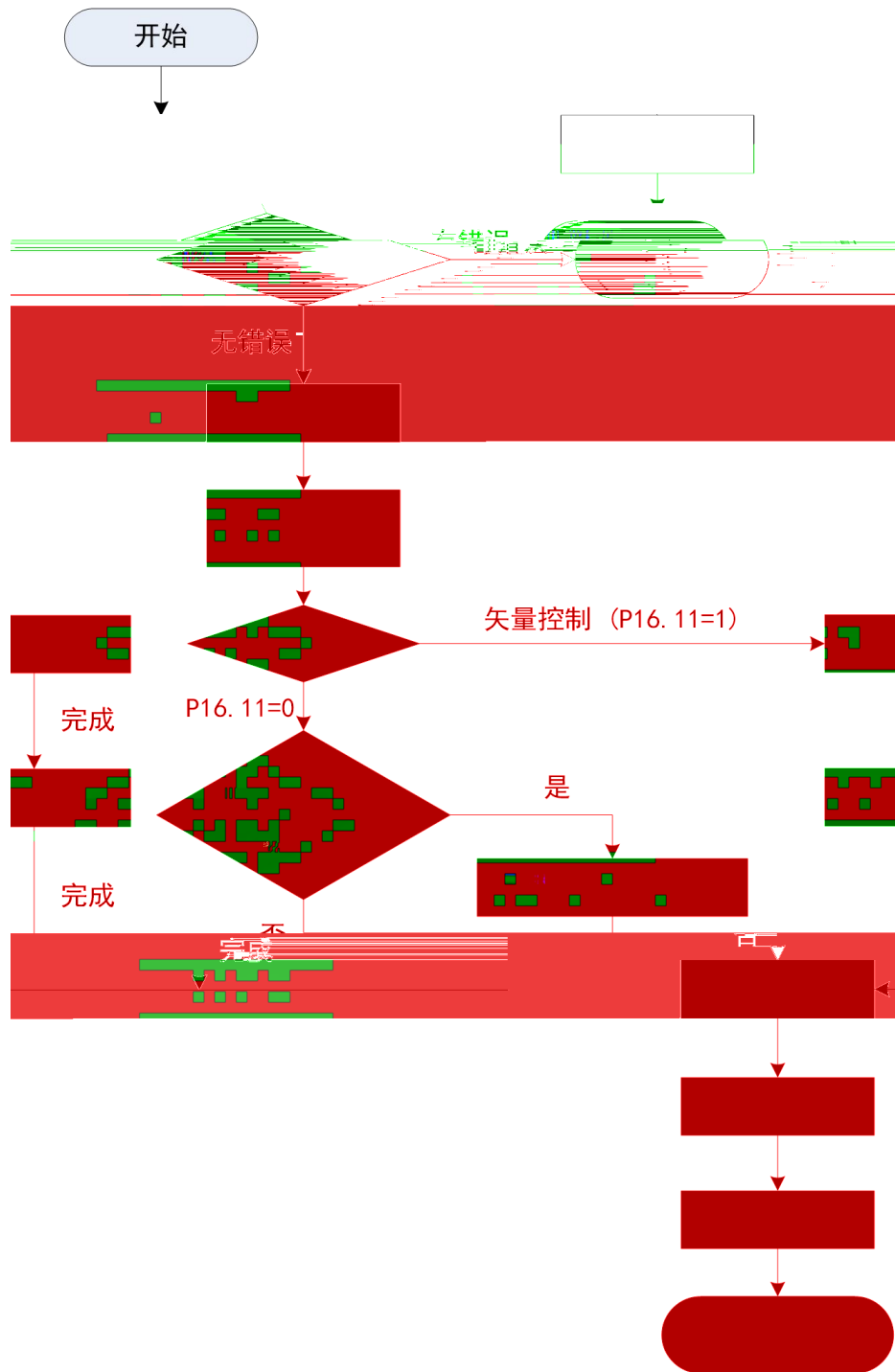
1	MotoTuning I	
2	MotoTuning II	
3	MotoTuning III	
4	DC-Link Tuning (AFE)	AFE
5	Shortcut Paras Setting	
6	Parameter Initialization	
7	Delete Fault Records	
8	System Restart	
9	Backup Parameter	
10	Recover Parameter	
11	Compare Parameter	
12	Backup Para DSP DSP	DSP





7.

7.1





/

V/F	P16. 11=0	V/F
	P16. 11=2	P16. 11=1

## 7.2.1

5.4 " "

## 7.2.2

P16.2			
P16.3			
P16.4			
P16.5			
P16.6			
P16.7		120× P16.5 / P16.6	
P16.9		120× P16.5/P16.7	
P16.11		[0] V/F [1] [2]	0
P16.14	V/F	[0] V/F [1] V/F [2]	0
P16.24		V/F	50 [Hz]
P8.16	1	P8.15	3
P8.35	1	P8.34	3
P8.0		[0] [1] [2] DP [3] MODBUS [4]	1



---

4

50%Ä).

7.2.4

HF680N

+ey

! v>|54P+60/y8 \* i\A9\$ " @ i,,

4T

↓

! ! @ @ ' ' ' ' @ — !

---

1				
2		LOC/REM	LOCAL	LOCAL
3		ENTER	[ 1 ]	RUN
	RUN			5Hz

---

8.

8.1

8.1.1

DI 1

DI 2

DI 3: 14

DI 4

DO2

DO3:

DO4

DO

DO5

1

---

P4. 3 D04 0

DO

P4. 4 D05 32

P7. 0 180%

P7. 4 200%

P7. 12 730V

800V

430V

P8. 6 300s

300s

0. 5s

P16. 0 380V

P16. 2

é é é é é

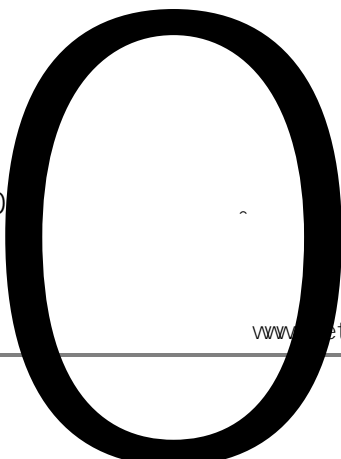
W

800 2 220 V

2

800

!@#%&'()\*+,-./:;<=>?@



00

19 0

220 30V

AFE "

Stop

P8. 6

0. 5s

Run

A

B

C

Stop

P N

P N

Lo

Local

P24. 21

0

"

"

"

Stop

P24. 2

P24. 21

1

Local /Remote

Remote

2

380V

220V

# 7 SAE 4

参数	名称	16	15	14	13	12	11	10	9	8	7	6	5	4	3	2
101.5	数字量输入端子 [01 ~ 16]															
101.6	数字量输出端子 [01 ~ 16]															

P3.0		1														
P3.1		20														
P3.2		14														LCL
P3.3		5														
P4.1	D02	2														
P4.2	D03	1														
P4.3	D04	0														DO
P4.4	D05	32														
P7.0		180%														
P7.4		200%														
P7.12		730V														430V
																800V
P8.6		300s														300s
																0.5s
P16.0		380V														
P16.2																

P16.0 375V

375V P16.0 400V

400V P16.0 430V

430V P16.0 450V

450V P16.0 460V

P16.0 460V

620V

20V

620V

380V

运行

I GBT

300s

49-51Hz

103.30

停止

P8.6

0.5s

运行

103.23

102.54

102.55

102.56

停止

P N

P8 N /

\ " 5

o h

VWAê

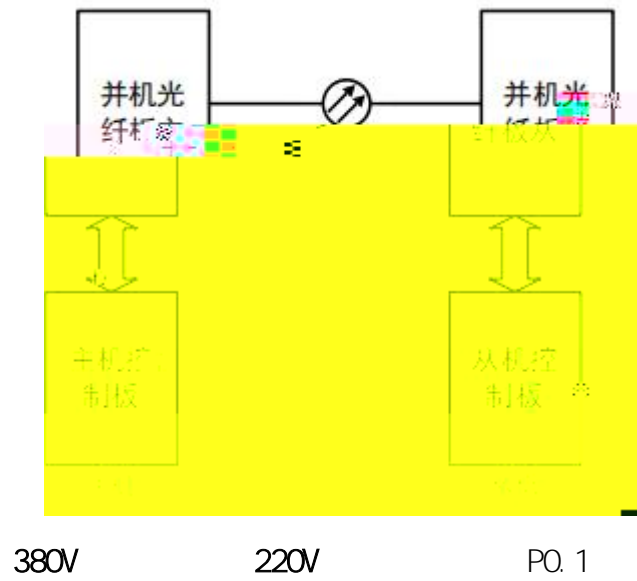
D02

D04

D05

1

DO



DI

DO

DO

" D04A"

" D04C"

" D05A"

" D05C"

DO2

PLC

1

P3. 0-P3. 7

0

PLC

DI

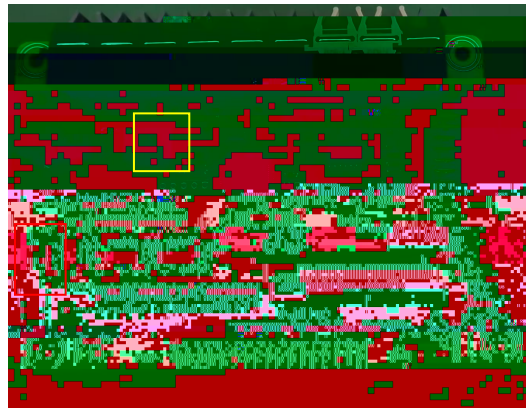
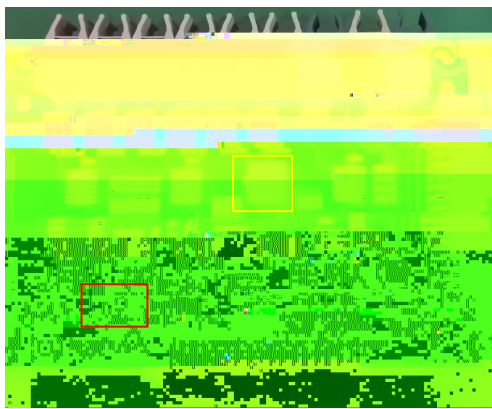
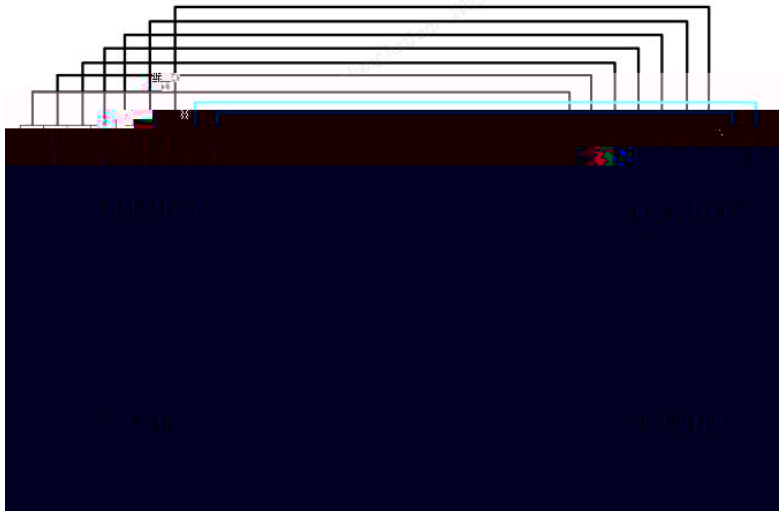
"

" "

H L"

DI

1



" "

P2. 0	2	
P3. 2	14	LCL
P4. 3 DO4	0	DO
P4. 4 DO5	32	
P4. 1 DO2	2	
P7. 0	180%	
P7. 4	200%	
P7. 12	730V	800V 430V



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P16. 11	3		
P16. 12	3		3K
			ADJ
P24. 7	OV		

---





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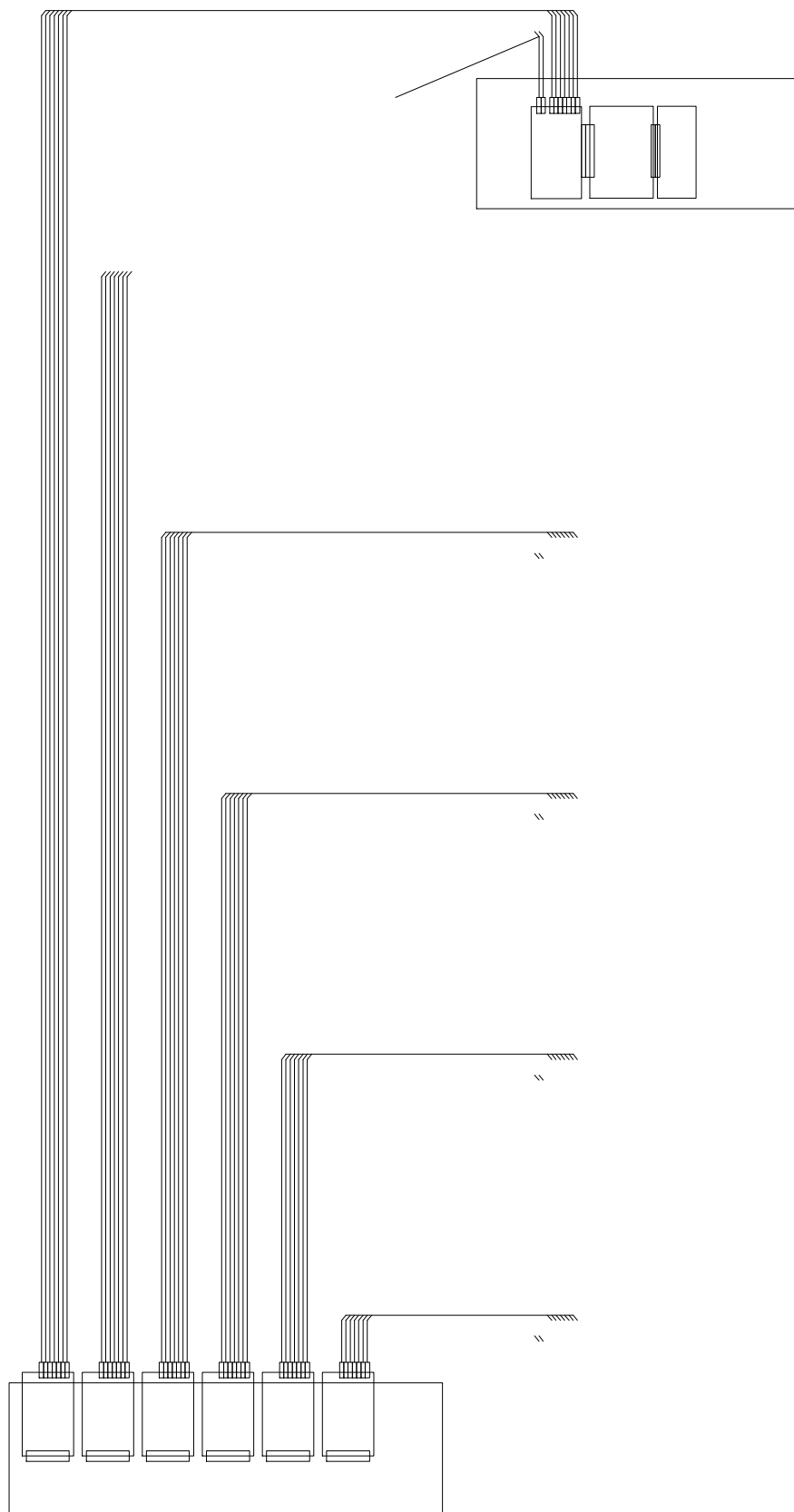
P3. 0		1			
P3. 1		20			
P3. 2		14		LCL	
P3. 3		5			
P4. 1	D02	2			
P4. 2	D03	1			
P4. 3	D04	0			
P4. 4	D05	32			
P7. 0		180%			
P7. 4		200%			
P7. 12		730V		2	430V
					800V
P8. 6		300s			

---

400V P16.0 430V  
430V P16.0 450V  
450V P16.0 460V  
P16.0 - 450V

630V  
665V  
680V  
700V

400V







参数	名称	16	15	14	13	12	11	10	9	8	7	6	5	4	3	2
101.5	数字量输入端子 [01 ~															
101.6	数字量输出端子 [01 ~ 16]															

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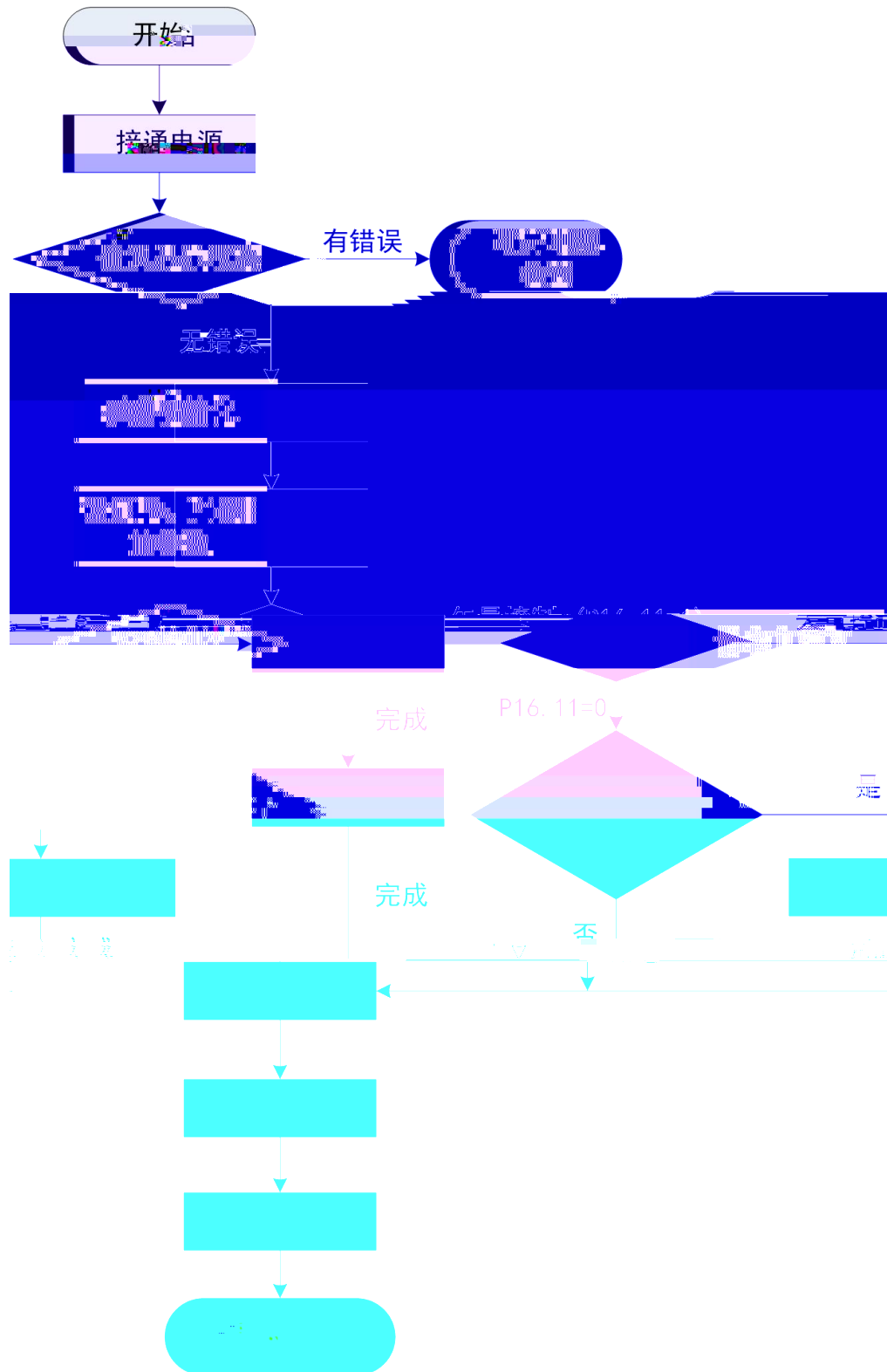

" " " "

电容自学习

停止

" " " "

8.2



/

V/F	P16. 11=0	V/F
	P16. 11=2	P16. 11=1

### 8.3

#### 8.3.1

1		± 5V
2	U, V, W	
3		
4	PG	PG

#### 8.3.2

0.0Hz	560.5V	0A	N/N
电机速度[Hz] :		0 Hz	
给定频率[Hz] :		0 Hz	
母线电压 :		560 V	

0.0Hz	300V	0A	W/E
-------	------	----	-----

8.3.3

6

8.3.4

1

1.1 1

P16.11	Basic Control Function	0: V/F 1:	0: V/F
P16.57	Flying Start CL	0-100%	75%
P16.58	Flying Start Mode	0: FWD 1: REV 2: REV-FWD 3: FWD-REV	0: FWD
P16.71	Flying Start IsFlt	0-500.0ms	0.0ms
P16.72	Flying Start FeType	0: 1 1: 2	0: 1
P16.73	Flying Start FeAdj E	0: 1:	1:
<p>1. DI 21</p> <p>2 P8.06 [ ] = 5.0</p> <p>5. P16.71</p> <p>6. P16.72 0 P16.73 1</p>			

---

1. 2      2

P17. 11	Basic Control	0: V/F
	Function	1:
		2:
		3:    :

1.3 3

P18. 11	Basic Control Function	0: V/F 1: 2: 3: 4:	0 V/F
P18. 57	Flying Start CL	0-100%	75%
P18. 58	Flying Start Mode	0: FWD 1: REV 2: REV-FWD 3: FWD-REV	0: FWD
P18. 71	Flying Start IsFlt	0-500. Onrs	0. Onrs
P18. 72	Flying Start FeType	0: 1 1: 2	0: 1
P18. 73	Flying Start FeAdj E	0: 1:	1:
<p>1. DI 21</p> <p>2. P8.06 [ ] = 5.0</p> <p>3. P18. 11 0 V/F</p> <p>4. P18. 58 2 3</p> <p>5. P18. 71</p> <p>6. P18. 72 0 P18. 73 1</p>			

1.4 4

P19. 11	Basic Control Function	0: V/F 1: 2: 3: 4:	0 V/F
P19. 57	Flying Start CL	0-100%	75%
P19. 58	Flying Start Mode	0: FWD 1: REV 2: REV-FWD 3: FWD-REV	0: FWD
P19. 71	Flying Start IsFlt	0-500. On <del>s</del>	0. On <del>s</del>
P19. 72	Flying Start FeType	0: 1 1: 2	0: 1
P19. 73	Flying Start FeAdj E	0: 1:	1:
<p>1. DI 21</p> <p>2. P8.06 [ ] = 5.0</p> <p>3. P19.11 0 V/F</p> <p>4. P19.58 2 3</p> <p>5. P19.71</p> <p>6. P19.72 0 P19.73 1</p>			



P16. 0		380V
P16. 2		
P16. 3		
P16. 4		
P16. 5		
P16. 6		
P16. 7		(120× P16. 5 / P16. 6)
P16. 9		(120× P16. 5 / P16. 7)
P16. 11		[0] V/F [1] [2]

### 8. 3. 5

5

P16. 11 [1] [2]

[0] V/F

6

V/F

(P20. 74)

P20. 74

P20. 78 P20. 79 P20. 84

"

"

"

"

7

P20. 79 P20. 84

P20. 85~P20. 97

---

8

"

"

"

"

P20. 98

P20. 98

50%

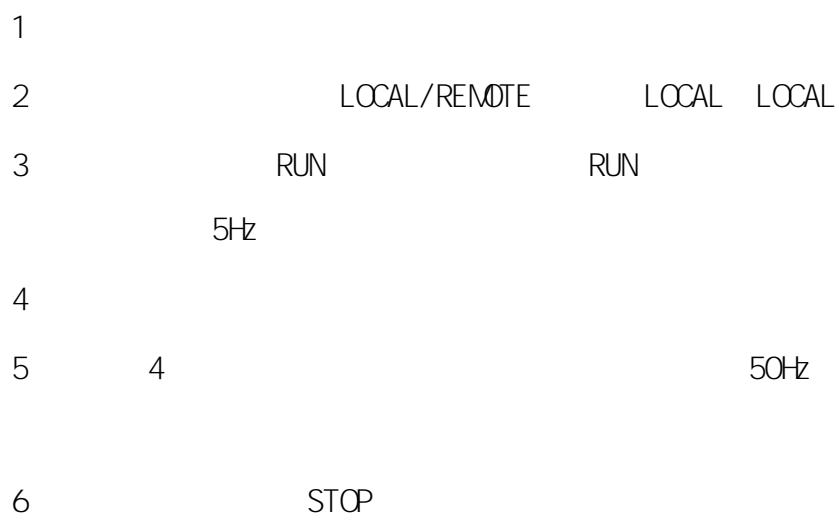
### 8. 3. 6

HF680N

	7. 5%
	50%
	50%
	1/5
	P16
	V/F

---

### 8.3.7



### 8.3.8

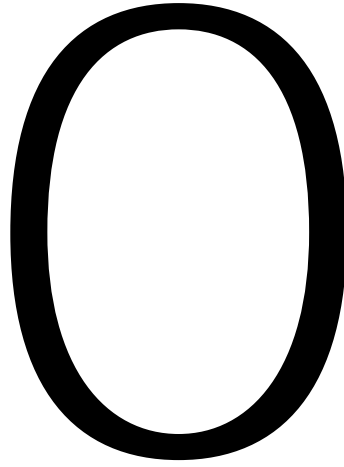


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1

2

ë



---

9.

0		
1		
5		</RST
14		
15	. NC	
20		

### 9.1.3

P4.0	1		0 64	0	
P4.1	2		0 64	0	
P4.2	3		0 64	0	
P4.3	4		0 64	0	
P4.4	5		0 64	0	[ 32]

0		
1		
2		ON
32		

### 9.1.4

P7.0	[ 1]		0.0 300.0 [%]	180.0 [%]	
P7.4	[ 1]		0.0 300.0 [%]	235.0 [%]	
P7.12			600 820 [V]	800 [V]	
P7.13			300 500 [V]	350 [V]	
P7.14			60.0 100.0 [ ]	87.5 [ ]	
P7.47			0.0 300.0 [%]	100.0 [%]	
P7.48	1	1	0.0 300.0 [%]	150.0 [%]	
P7.49	1	1	0.00 60.00 [s]	60.00 [s]	
P7.50	2	2	0.0 300.0 [%]	200.0 [%]	
P7.51	2	2	0.00 5.00 [s]	5.00 [s]	
P7.95			0.0 20.0 [s]	15.00 [s]	

### 9.1.5

P8.0		[0] [1] [2] DP [3] MODBUS [4]	0 4	0	
------	--	---	-----	---	--

P8.6			0.00 300.00 [s]	0.00 [s]	1GBT
------	--	--	-----------------------	-------------	------

### 9.1.6

P16.0			320 460 [V]	380 [V]	
P16.2			0.0 4000.0 [kW]	[kW]	
P16.4			0.0 6500.0 [A]	[A]	
P16.11		[0] V/F [1] [2] [3] [4]	0 4	0	[3]
P16.12			3 8 [kHz]	3 [kHz]	3 8kHz

### 9.1.7 AFE

P24.0		[0] [1] 1 [2] 2 [3] [4] DP [5] MODBUS [6]	0 6	0	AFE [0]
P24.1	@		0 347	0	

P24. 2		[ 0] [ 1] 1 [ 2] 2 [ 3] DP [ 4] MODBUS [ 5]	0 5	0	AFE [ 0]
P24. 3	@		0 347	0	
P24. 7	ADJ		- 30 30[ V]	0[ V]	
P24. 12	Kp		0 1000[ %]	100[ %]	
P24. 13	Ki		0 1000[ %]	100[ %]	
P24. 14	@		0 1000[ %]	200[ %]	
P24. 15	@		0 1000[ %]	200[ %]	
P24. 16	Kp		0 1000[ %]	100[ %]	
P24. 17	Ki		0 1000[ %]	100[ %]	
P24. 21		[ 0] [ 1]	0 1	0	
P24. 22			0 300[ ns]	30[ ns]	
P24. 25		[ 0] [ 1]	0 1	1	
P24. 26			0 150[ %]	100[ %]	
P24. 27	PWM LB	LB	0 65 [ ns]	0	AFE

P24. 28			0 6500 [nF]	0[nF]	
P24. 29			0 6500 [nF]	0	AFE
P24. 30			0 6.5 [nF]	0	AFE

10.

10.1

P2

P2.0		[0] [1] [2]	0 2	0	
P2.1		[0] [1] DP	0 1	0	
P2.2		[0] [1]	0 1	0	
P2.3			0 5	1	

10.2

P3

P3.0	1		0 32	1	
P3.1	2		0 32	2	
P3.2	3		0 32	5	
P3.3	4		0 32	6	
P3.4	5		0 32	7	
P3.5	6		0 32	8	
P3.6	7		0 32	0	
P3.7	8		0 32	0	
P3.12		[0] [1]	0 1	0	

0		
1		

---

2

3

4

. NC

5

</RST

10.3

P4

P4.0	1		0 64	0	
P4.1	2		0 64	0	
P4.2	3		0 64	0	
P4.3	4		0 64	0	
P4.4	5		0 64	0	
P4.16	1		0 500	0	
P4.17	2		0 500	0	
P4.18	3		0 500	0	
P4.19	4		0 500	0	

0			
1		8.3	
2		ON	
3		8.3	
4			
5			
6	1	[6] [9]	
7	2		
8	3		
9	4		
10	FUNC 10		
11			
12			
13			
14			
15			
16	FUNC 16		
17	0	1	

---

18		1		2	
19		2		3	
20		3		4	
21		FUNC 21			
22					
23					
24	31	FUNC 24	FUNC 31		
	32			AFE	
33	48	FUNC 33	FUNC 48		
49		PROFI BUS	1	PROFI BUS	1
50		PROFI BUS	2	PROFI BUS	2
51		PROFI BUS	3	PROFI BUS	3
52		PROFI BUS	4	PROFI BUS	4
53		PROFI BUS	5	PROFI BUS	5
54	56	FUNC 54	FUNC 56		
57			1		
58			2		
59			3		
60			4		
61			1		1
62			2		2
63			3		3
64			4		4

## 10.4

## P5

P5.0	AI 1	[0] [1] 0 +10V [2] -10 +10V [3] 0 20mA	0 3	1	
P5.1	AI 1	AI 1	0.0 1000.0 [ms]	25.0 [ms]	
P5.2	AI 1	AI 1	-10.00 10.00 [V]	0.000 [V]	
P5.3	AI 1	AI 1	-20.00 20.00 [mA]	0.000 [mA]	
P5.4	AI 1	AI 1	-10.00 10.00 [V]	0.000 [V]	
P5.5	AI 1	AI 1	0.00 20.00 [mA]	0.000 [mA]	
P5.6	AI 1	AI 1	-300.0 300.0 [%]	0.0 [%]	
P5.7	AI 1	AI 1	-10.00 10.00 [V]	10.000 [V]	
P5.8	AI 1	AI 1	0.00 20.00 [mA]	20.000 [mA]	
P5.9	AI 1	AI 1	-300.0 300.0 [%]	100.0 [%]	
P5.18	AI 2	[0] [1] 0 +10V [2] -10 +10V [3] 0 20mA	0 3	3	

		AI 2			
P5. 19	AI 2		0. 0 1000. 0 [ms]	25. 0 [ms]	
P5. 20	AI 2	AI 2	-10. 00 10. 00 [V]	0. 000 [V]	
P5. 21	AI 2	AI 2	-20. 00 20. 00 [mA]	0. 000 [mA]	
P5. 22	AI 2	AI 2	-10. 00 10. 00 [V]	0. 000 [V]	
P5. 23	AI 2	AI 2	0. 00 20. 00 [mA]	0. 000 [mA]	
P5. 24	AI 2	AI 2	-300. 0 300. 0 [%]	0. 0 [%]	
P5. 25	AI 2	AI 2	-10. 00 10. 00 [V]	10. 000 [V]	
P5. 26	AI 2	AI 2	0. 00 20. 00 [mA]	20. 000 [mA]	
P5. 27	AI 2	AI 2	-300. 0 300. 0 [%]	100. 0 [%]	

## 10.5

## P6

P6.0	AO1	7-1	0 14	2	
P6.1		1	0 1000	0	
P6.2	AO1	AO1	-300.0 300.0 [%]	0.0 [%]	
P6.3	AO1	AO1	-300.0 300.0 [%]	100.0 [%]	
P6.4	AO1	[mA V] AO1	0.0 100.0 [%]	0.0 [%]	
P6.5	AO1	[mA V] AO1	0.0 100.0 [%]	100.0 [%]	
P6.6	AO1	AO1	-100.00 100.00 [%]	0.00 [%]	
P6.7	AO1	AO1 (P6.0 [13])	0.0 100.0 [%]	0.0 [%]	
P6.8	AO1	AO1	0.0 1000.0 [ns]	10.0 [ns]	
P6.14	AO2	7-1	0 14	4	
P6.15		2	0 1000	0	
P6.16	AO2	AO2	-300.0 300.0 [%]	0.0 [%]	
P6.17	AO2	AO2	-300.0 300.0 [%]	100.0 [%]	
P6.18	AO2	[mA V] AO2	0.0 100.0 [%]	0.0 [%]	
P6.19	AO2	[mA V] AO2	0.0 100.0 [%]	100.0 [%]	
P6.20	AO2	AO2	-100.00 100.00 [%]	0.00 [%]	

P6. 21	AO2	AO2 (P6. 14 [13] )	0. 0 100. 0 [%]	0. 0 [%]	
P6. 22	AO2	AO1	0. 0 1000. 0 [ms]	10. 0 [ms]	

7-1

0		
1		
2		
3		
4		
5		
6		
7		
8	(%)	( )
9		
10		
11	(%)	( 150 )
12	DP	Profi bus
13		P6. 7 P6. 21
14		

10.6

P7

P7.0	[ 1]	1	0.0 300.0	180.0
			[%]	[%]
P7.1	[ 2]	2	0.0 300.0	180.0
			[%]	[%]
P7.2	[ 3]	3	0.0 300.0	180.0
			[%]	[%]
P7.3	[ 4]	4	0.0 300.0	180.0
			[%]	[%]
P7.4	[ 1]	1	0.0 300.0	235.0
			[%]	[%]
P7.5	[ 2]	2	0.0 300.0	235.0
			[%]	[%]
P7.6	[ 3]	3	0.0 300.0	235.0
			[%]	[%]
P7.7	[ 4]	4	0.0 300.0	235.0
			[%]	[%]
P7.8	[ 1]	1	0.0 100.0	20.0
			[%]	[%]
P7.9	[ 2]	2	0.0 100.0	20.0
			[%]	[%]
P7.10	[ 3]	3	0.0 100.0	20.0
			[%]	[%]
P7.11	[ 4]	4	0.0 100.0	20.0
			[%]	[%]
P7.				

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P7. 22 [ ]

P7. 60			0.10 3.00 [s]	0.30 [s]	
P7. 64		[0] [1]	0 1	0	
P7. 65			-25 100 [V]	0 [V]	
P7. 66			-25 100 [V]	0 [V]	
P7. 69		[0] [1]	0 1	0	
P7. 70			-25 100 [V]	0 [V]	
P7. 73		[0] [1]	0 1	0	
P7. 74			300 500 [V]	460 [V]	
P7. 75			0.0 1000.0 [%]	100.0 [%]	
P7. 76			0.00 300.00 [s]	1.00 [s]	
P7. 77			0.0 200.0 [%]	15.0 [%]	
P7. 94		[0] [1]	0 1	1	
P7. 95		AFE	0.0 3000.0 [s]	15.0 [s]	
P7. 96			0.00 300.00 [s]	0.00 [s]	

---

10.7 1 P8

P8.0 [0]  
[1]  
[2] DP 0 4 0  
[3] MODBUS  
[4]

P8.1

P8.2

P8.3 [0] 0 1 0  
[1]

P8.6 0.00 300.00 0.00  
[s]

[ ]  
30'00 00'0

set

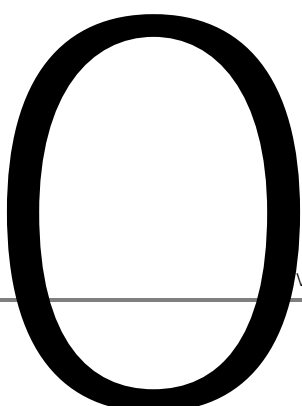
8 5

8 0

[  
[  
[ ]  
[ ] 80

0

8'00 0'



P8. 18	2	P8. 15	P8. 17	0.0 300.0 [s]	4.00 [s]	
P8. 19	3			0.0 300.0 [%]	240.0 [%]	
P8. 20	3	P8. 17	P8. 19	0.0 300.0 [s]	7.00 [s]	
P8. 21	4			0.0 300.0 [%]	300.0 [%]	
P8. 22	4	P8. 19	P8. 21	0.0 300.0 [s]	10.00 [s]	
P8. 23	5			0.0 300.0 [%]	300.0 [%]	
P8. 24	5	P8. 21	P8. 23	0.0 300.0 [s]	10.00 [s]	
P8. 25	6			0.0 300.0 [%]	300.0 [%]	
P8. 26	6	P8. 23	P8. 25	0.0 300.0 [s]	10.00 [s]	
P8. 27	7			0.0 300.0 [%]	300.0 [%]	
P8. 28	7	P8. 25	P8. 27	0.0 300.0 [s]	10.00 [s]	
P8. 29	8			0.0 300.0 [%]	300.0 [%]	
P8. 30	8	P8. 27	P8. 29	0.0 300.0 [s]	10.00 [s]	
P8. 32		[0] [1] PROFIBUS [2] MODBUS [3]		0 3	0	
P8. 33				0.1 10.0	1.0	
P8. 34	1			0.0 300.0 [%]	100.0 [%]	
P8. 35	1	P8. 34		0.0 300.0 [s]	3.00 [s]	
P8. 36	2			0.0 300.0 [%]	200.0 [%]	



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10.8

2

P9

P9.0

[0]

[1]

[2] DP

[3] MOD

P9. 18	2	P9. 15	P9. 17	0.0 300.0 [s]	4.00 [s]	
P9. 19	3			0.0 300.0 [%]	240.0 [%]	
P9. 20	3	P9. 17	P9. 19	0.0 300.0 [s]	7.00 [s]	
P9. 21	4			0.0 300.0 [%]	300.0 [%]	
P9. 22	4	P9. 19	P9. 21	0.0 300.0 [s]	10.00 [s]	
P9. 23	5			0.0 300.0 [%]	300.0 [%]	
P9. 24	5	P9. 21	P9. 23	0.0 300.0 [s]	10.00 [s]	
P9. 25	6			0.0 300.0 [%]	300.0 [%]	
P9. 26	6	P9. 23	P9. 25	0.0 300.0 [s]	10.00 [s]	
P9. 27	7			0.0 300.0 [%]	300.0 [%]	
P9. 28	7	P9. 25	P9. 27	0.0 300.0 [s]	10.00 [s]	
P9. 29	8			0.0 300.0 [%]	300.0 [%]	
P9. 30	8	P9. 27	P9. 29	0.0 300.0 [s]	10.00 [s]	
P9. 32		[0] [1] PROFIBUS [2] MODBUS [3]		0 3	0	
P9. 33				0.1 10.0	1.0	
P9. 34	1			0.0 300.0 [%]	100.0 [%]	
P9. 35	1	P9. 34		0.0 300.0 [s]	3.00 [s]	
P9. 36	2			0.0 300.0 [%]	200.0 [%]	

P9. 37	2	P9. 34	P9. 36	0.0 300.0 [s]	4.00 [s]	
P9. 38	3			0.0 300.0 [%]	240.0 [%]	
P9. 39	3	P9. 36	P9. 38	0.0 300.0 [s]	7.00 [s]	
P9. 40	4			0.0 300.0 [%]	300.0 [%]	
P9. 41	4	P9. 38	P9. 40	0.0 300.0 [s]	10.00 [s]	
P9. 42	5			0.0 300.0 [%]	300.0 [%]	
P9. 43	5	P9. 40	P9. 42	0.0 300.0 [s]	10.00 [s]	
P9. 44	6			0.0 300.0 [%]	300.0 [%]	
P9. 45	6	P9. 42	P9. 44	0.0 300.0 [s]	10.00 [s]	
P9. 46	7			0.0 300.0 [%]	300.0 [%]	
P9. 47	7	P9. 44	P9. 46	0.0 300.0 [s]	10.00 [s]	
P9. 48	8			0.0 300.0 [%]	300.0 [%]	
P9. 49	8	P9. 46	P9. 48	0.0 300.0 [s]	10.00 [s]	
P9. 54				0.0 300.0 [%]	0.0 [%]	
P9. 55		[0] [1]		0 1	0	
P9. 56				0.00 300.00 [s]	3.00 [s]	
P9. 57		[0] [1]		0 1	1	
P9. 58				0.00 300.00 [s]	1.50 [s]	

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10.9 3 P10

P10.0 [0]  
[1]  
[2] DP 0 4 0  
[3] MODBUS  
[4]

P10.1

P10.2

P10.3 [0] 0 1 0  
[1]

P10.6 0.00 30DP

0.0 ,3

[ ]

[ ] ]' ω

P

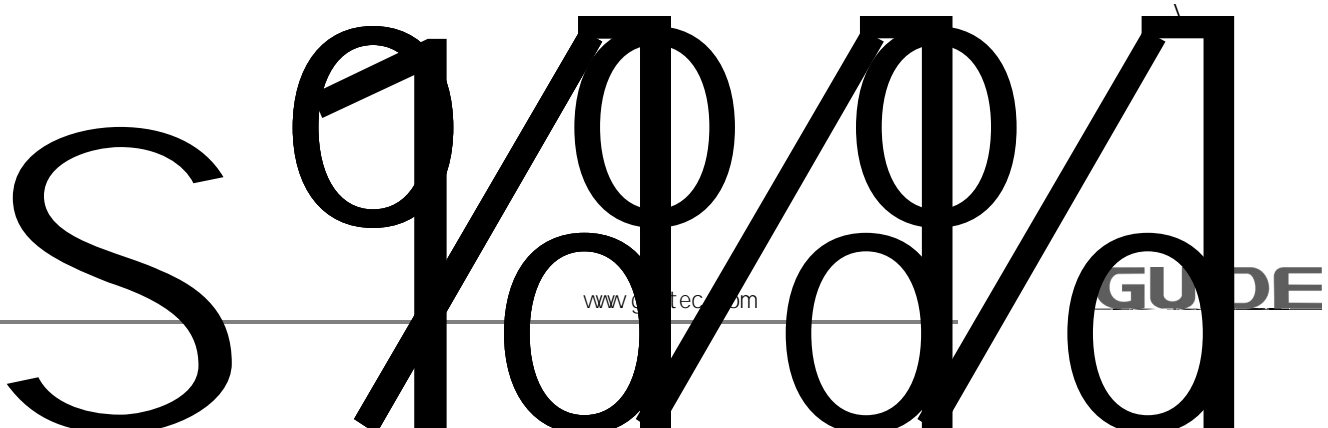


P10. 37	2	P10. 34	P10. 36	0. 0 300. 0 [s]	4. 00 [s]	
P10. 38	3			0. 0 300. 0 [%]	240. 0 [%]	
P10. 39	3	P10. 36	P10. 38	0. 0 300. 0 [s]	7. 00 [s]	
P10. 40	4			0. 0 300. 0 [%]	300. 0 [%]	
P10. 41	4	P10. 38	P10. 40	0. 0 300. 0 [s]	10. 00 [s]	
P10. 42	5			0. 0 300. 0 [%]	300. 0 [%]	
P10. 43	5	P10. 40	P10. 42	0. 0 300. 0 [s]	10. 00 [s]	
P10. 44	6			0. 0 300. 0 [%]	300. 0 [%]	
P10. 45	6	P10. 42	P10. 44	0. 0 300. 0 [s]	10. 00 [s]	
P10. 46	7			0. 0 300. 0 [%]	300. 0 [%]	
P10. 47	7	P10. 44	P10. 46	0. 0 300. 0 [s]	10. 00 [s]	
P10. 48	8			0. 0 300. 0 [%]	300. 0 [%]	
P10. 49	8	P10. 46	P10. 48	0. 0 300. 0 [s]	10. 00 [s]	
P10. 54				0. 0 300. 0 [%]	0. 0 [%]	
P10. 55		[0] [1]		0 1	0	
P10. 56				0. 00 300. 00 [s]	3. 00 [s]	
P10. 57		[0] [1]		0 1	1	
P10. 58				0. 00 300. 00 [s]	1. 50 [s]	



P11. 18	2	P11. 15	P11. 17	0.0	300.0	4.00
				[s]		[s]
P11. 19	3			0.0	300.0	240.0
				[%		[%
P11. 20	3	P11. 17	P11. 19	0.0	300.0	7.00
				[s]		[s]
P11. 21	4			0.0	300.0	300.0
				[%		[%
P11. 22	4	P11. 19	P11. 21	0.0	300.0	10.00
				[s]		[s]
P11. 23	5			0.0	300.0	300.0
				[%		[%
P11. 24	5	P11. 21	P11. 23	0.0	300.0	10.00
				[s]		[s]
P11. 25	6			0.0	300.0	300.0
				[%		[%
P11. 26	6	P11. 23	P11. 25	0.0	300.0	10.00
				[s]		[s]
P11. 27						

30 00 0 10'00





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10.11    1            P12

P12.0            [0]                            0   1            1  
                  [1]

P12.1

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P12. 27

0.00 2.00  
[

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10.12      2                      P13

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P13.0		[0] [1]	0	1	1
P13.1		[0] [%] [1] [Hz] [2] [rpm]	0	2	1
P13.2	1		0.0	3000.0	10.0
P13.3	2		0.0	3000.0	20.0
P13.4	3		0.0	3000.0	35.0
P13.5	4		0.0	3000.0	50.0
P13.6	5		0.0	3000.0	50.0
P13.7	6		0.0	3000.0	50.0
P13.8	7		0.0	3000.0	50.0
P13.9	8		0.0	3000.0	50.0
P13.10	9		0.0	3000.0	50.0
P13.11	10		0.0	3000.0	50.0
P13.12	11		0.0	3000.0	50.0
P13.13	12		0.0	3000.0	50.0
P13.14	13		0.0	3000.0	50.0
P13.15	14		0.0	3000.0	50.0
P13.16	15		0.0	3000.0	50.0
P13.17	16		0.0	3000.0	50.0
P13.22			0.0	20.0	2.0
				[%]	[%]
P13.23			0.0	20.0	0.0
				[%]	[%]
P13.24			0.0	200.0	30.0
				[%]	[%]
P13.25			0.0	200.0	20.0
				[%]	[%]
P13.26			0.00	2.00	0.00
				[s]	[s]

P13. 27			0.00 2.00 [s]	0.00 [s]	
P13. 28			0.00 2.00 [s]	0.07 [s]	
P13. 29			0.00 2.00 [s]	0.07 [s]	
P13. 32			0.0 20.0 [%]	0.0 [%]	
P13. 33			0.0 20.0 [%]	0.0 [%]	
P13. 34			0.00 2.00 [s]	0.00 [s]	
P13. 35			0.00 2.00 [s]	0.00 [s]	
P13. 36			0.00 2.00 [s]	0.50 [s]	
P13. 37			0.00 2.00 [s]	0.50 [s]	

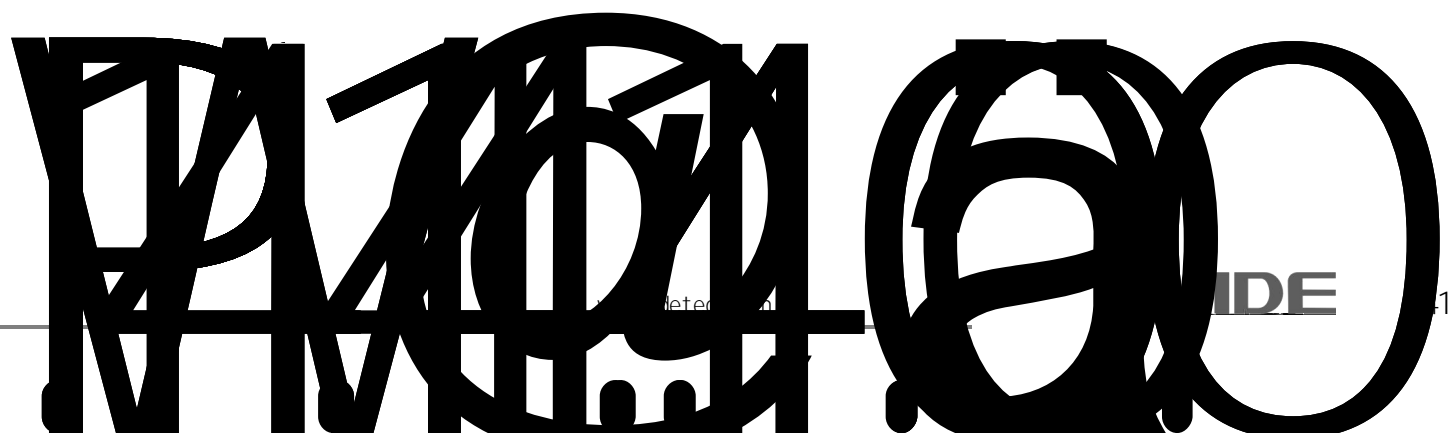
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10.13

3

P14

P14.0



meter

IDE

1

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P14. 27

0.00 2.000.  
[

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10.14

4

P15

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P15.0		[0] [1]	0	1	1
P15.1		[0] [%] [1] [Hz] [2] [rpm]	0	2	1
P15.2	1		0.0	3000.0	10.0
P15.3	2		0.0	3000.0	20.0
P15.4	3		0.0	3000.0	35.0
P15.5	4		0.0	3000.0	50.0
P15.6	5		0.0	3000.0	50.0
P15.7	6		0.0	3000.0	50.0
P15.8	7		0.0	3000.0	50.0
P15.9	8		0.0	3000.0	50.0
P15.10	9		0.0	3000.0	50.0
P15.11	10		0.0	3000.0	50.0
P15.12	11		0.0	3000.0	50.0
P15.13	12		0.0	3000.0	50.0
P15.14	13		0.0	3000.0	50.0
P15.15	14		0.0	3000.0	50.0
P15.16	15		0.0	3000.0	50.0
P15.17	16		0.0	3000.0	50.0
P15.22			0.0	20.0	2.0
				[%]	[%]
P15.23			0.0	20.0	0.0
				[%]	[%]
P15.24			0.0	200.0	30.0
				[%]	[%]
P15.25			0.0	200.0	20.0
				[%]	[%]
P15.26			0.00	2.00	0.00
				[s]	[s]

P15. 27			0.00 2.00 [s]	0.00 [s]	
P15. 28			0.00 2.00 [s]	0.07 [s]	
P15. 29			0.00 2.00 [s]	0.07 [s]	
P15. 32			0.0 20.0 [%]	0.0 [%]	
P15. 33			0.0 20.0 [%]	0.0 [%]	
P15. 34			0.00 2.00 [s]	0.00 [s]	
P15. 35			0.00 2.00 [s]	0.00 [s]	
P15. 36			0.00 2.00 [s]	0.50 [s]	
P15. 37			0.00 2.00 [s]	0.50 [s]	

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P16



10.16      2      V/F      P17

P17.0			320 460 [V]	380 [V]	
P17.2			0.0 4000.0 [kW]	[kW]	
P17.3			320 460 [V]	380 [V]	
P17.4			0.0 6500.0 [A]	[A]	
P17.5			0.0 300.0 [Hz]	50.0 [Hz]	
P17.6			0 6000 [rpm]	1465 [rpm]	
P17.7			2 12 [pole]	4 [pole]	
P17.9			0 7200 [rpm]	1500 [rpm]	
P17.11		[0] V/F [1] [2] [3] [4]	0 4	0	
P17.12			1.00 10.00 [kHz]	3.00 [kHz]	
P17.14	V/F	[0] V/F [1] V/F [2]	0 3	0	
P17.15		[0] [1]	0 1	0	
P17.16			2 500 [ms]	500 [ms]	
P17.17	V/F	[0] [1]	0 1	0	
P17.18			10 1000 [ms]	200 [ms]	
P17.19		[0] [1]	0 1	0	





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P18. 48		[0] [1] P I D 1 [2] P I D 2 [3]	0 3	0	
P18. 49	@		0 300	0	
P18. 50			0.00 300.00 [s]	0.00 [s]	
P18. 51			0.0 150.0 [%]	70.0 [%]	
P18. 52			0.00 5.00 [Hz]	0.00 [Hz]	
P18. 54			0.00 300.00 [s]	0.00 [s]	
P18. 55			0.0 150.0 [%]	75.0 [%]	
P18. 56			0.00 5.00 [Hz]	0.00 [Hz]	
P18. 59			0.0 1000.0 [%]	100.0 [%]	
P18. 60			0.0 1000.0 [%]	100.0 [%]	
P18. 61			0.0 1000.0 [%]	100.0 [%]	
P18. 62			0.0 1000.0 [%]	100.0 [%]	
P18. 64	V/F	V/F	0.0 1000.0 [%]	100.0 [%]	
P18. 66		V/F	0.0 1000.0 [%]	100.0 [%]	
P18. 67			0.0 1000.0 [%]	100.0 [%]	
P18. 68			0.0 1000.0 [%]	100.0 [%]	
P18. 69			0.0 1000.0 [%]	100.0 [%]	
P18. 70			0.0 1000.0 [%]	100.0 [%]	

10.18      4      V/F      P19

P19.0			320 460 [V]	380 [V]	
P19.2			0.0 4000.0 [kW]	[kW]	
P19.3			320 460 [V]	380 [V]	
P19.4			0.0 6500.0 [A]	[A]	
P19.5			0.0 300.0 [Hz]	50.0 [Hz]	
P19.6			0 6000 [rpm]	1465 [rpm]	
P19.7			2 12 [pole]	4 [pole]	
P19.9			0 7200 [rpm]	1500 [rpm]	
P19.11		[0] V/F [1] [2] [3] [4]	0 4	0	
P19.12			1.00 10.00 [kHz]	3.00 [kHz]	
P19.14	V/F	[0] V/F [1] V/F [2]	0 3	0	
P19.15		[0] [1]	0 1	0	
P19.16			2 500 [ms]	500 [ms]	
P19.17	V/F	[0] [1]	0 1	0	
P19.18			10 1000 [ms]	200 [ms]	
P19.19		[0] [1]	0 1	0	





10.19      1                      P20

P20.0		[0] [1]	0 1	0	
P20.1		[0] [1]            1 [2]            2 [3] [4]                      P20.3 [5] DP [6] MODBUS [7]	0 7	0	
P20.2			0 7	0	
P20.3			-300.0 300.0 [%]	0.0 [%]	
P20.4	@		0 300	0	
P20.5			0 1000 [ms]	0 [ms]	
P20.6			0.0 200.0 [%]	100.0 [%]	
P20.7		[0] [1]                      P20.8 P20.9 [2]            1 [3]            2 [4] [5] DP [6] MODBUS [7]	0 7	0	
P20.8		P20.7 [1]	0.0 300.0 [%]	200.0 [%]	
P20.9		P20.7 [1]	0.0 300.0 [%]	200.0 [%]	
P20.10			0 300	0	
P20.11			0 1000 [ms]	0 [ms]	

P20. 13			20.0 500.0 [ms]	100.0 [ms]	
P20. 14		1	0 60000	1024	
P20. 15		[0] [1]	0 1	0	
P20. 16			0.0 300.0 [%]	100.0 [%]	
P20. 17			0.0 300.0 [%]	100.0 [%]	
P20. 18			0.0 300.0 [%]	0.0 [%]	
P20. 19			0.0 300.0 [%]	0.0 [%]	
P20. 20		[0] [1]	0 1	0	
P20. 21		[0] [1]	0 1	0	
P20. 22			0.0 300.0 [%]	160.0 [%]	
P20. 23			0.0 200.0 [%]	20.0 [%]	
P20. 24			0.0 300.0 [%]	100.0 [%]	
P20. 25			0.0 200.0 [%]	100.0 [%]	
P20. 26			0.0 1000.0 [%]	0.0 [%]	
P20. 27			0.00 15.00 [%]	2.00 [%]	
P20. 28		[0] P20. 16 P20. 17 [1] [2] [3] DP	0 3	0	
P20. 30		[0] P20. 32 [1] 1 [2] 2 [3]	P20. 31 0 3	0	

---

P20. 31

0.0 100.0 5.0  
[%] [%]

P20. 32

0.0 100.0 5.0  
[%] [%]

E

o e i o p o

P20. 53	Kp		0.0 1000.0 [%]	100.0 [%]	
P20. 54	Ki		0.0 1000.0 [%]	100.0 [%]	
P20. 55			0.0 1000.0 [%]	100.0 [%]	
P20. 56			0.0 1000.0 [%]	100.0 [%]	
P20. 57		[0] [1]	0 1	0	
P20. 58			0.0 125.0 [%]	100.0 [%]	
P20. 59			1.0 25.0 [%]	2.5 [%]	
P20. 60	DROOP	0 DROOP	0.0 100.0 [%]	0.0 [%]	
P20. 61	DROOP	DROOP	30 2000 [ms]	50 [ms]	
P20. 62			0.0 1000.0 [%]	100.0 [%]	
P20. 63			0.0 1000.0 [%]	100.0 [%]	
P20. 66	1	1	0.0 1000.0 [%]	100.0 [%]	
P20. 67	2	2	0.0 1000.0 [%]	100.0 [%]	
P20. 69			0.00 2.00 [%]	1.00 [%]	
P20. 70			0.00 2.00 [%]	1.00 [%]	
P20. 71		[0] [1]	0 1	0	
P20. 72		[0] [1]	0 1	1	
P20. 73		[0] × 1 [1] × 10	0 1	0	
P20. 74			0.00 650.00 [nOhm]	0.00 [nOhm]	
P20. 75			0.70 1.00	0.90	
P20. 76	1	1	90.0 110.0 [%]	100.0 [%]	

P20. 77	2		2	90.0	110.0	100.0
				[%]		[%]
P20. 78				0.00	650.00	0.00
				[nOhm]		[nOhm]
P20. 79				0.00	65.50	0.000
				[mH]		[mH]
P20. 80	1		1	0.800	1.350	1.140
P20. 81	2		2	0.800	1.350	0.940
P20. 82	3		3	0.800	1.350	1.080
P20. 83	4		4	0.800	1.350	0.950
P20. 84				0.00	655.00	0.00
				[mH]		[mH]
P20. 85	85%	85%		40.0	150.0	108.0
				[%]		[%]
P20. 86	87.5%	87.5%		40.0	150.0	106.5
				[%]		[%]
P20. 87	90%	90%		40.0	150.0	105.0
				[%]		[%]
P20. 88	92.5%	92.5%		40.0	150.0	103.5
				[%]		[%]
P20. 89	95%	95%		40.0	150.0	102.0
				[%]		[%]
P20. 90	102.5%	102.5%		40.0	150.0	99.0
5%				[%]		[%]
P20. 91	105%	105%		40.0	150.0	96.5
				[%]		[%]
P20. 92	110%	110%		40.0	150.0	93.0
				[%]		[%]
P20. 93	115%	115%		40.0	150.0	88.5
				[%]		[%]
P20. 94	120%	120%		40.0	150.0	83.0
				[%]		[%]
P20. 95						

---

10. 20

2

P21

P21. 0

[ 0]

0 1

0

[ 1]

[ 0]

[ 1] 1 [ 5] D] ] 2<sup>D3</sup>

[ 2]

2

[ 4]

P21. 1

[ 3]

[ 4]

P21. 3

[ 5] DP

---

P21. 14

1

0 60000

1024

P21. 15

[0]

[



---

P21. 54

Ki

0. 0 1000. 0 100. 0  
[ % [ %

P21. 55

---

P21. 78

0. 00 650.

---

10. 21      3                      P22

---

P22. 0		[ 0]		0 1	0
		[ 1]			
		[ 0]			
		[ 1]	1		
		[ 2]	2		
P22. 1		[ 3]		0 7	0
		[ 4]	P22. 3		
		[ 5] DP			
		[ 6] MODBUS			
		[ 7]			
P22. 2				0 7	0
P22. 3				- 300. 0 300. 0	0. 0
				[ %]	[ %]
P22. 4	@			0 300	0
P22. 5				0 1000	0
				[ ms]	[ ms]
P22. 6				0. 0 200. 0	100. 0
				[ %]	[ %]
		[ 0]			
		[ 1]	P22. 8		
		P22. 9			
		[ 2]	1		
P22. 7		[ 3]	2	0 7	0
		[ 4]			
		[ 5] DP			
		[ 6] MODBUS			
		[ 7]			
P22. 8		P22. 7	[ 1]	0. 0 300. 0	200. 0
				[ %]	[ %]
P22. 9		P22. 7	[ 1]	0. 0 300. 0	200. 0
				[ %]	[ %]
P22. 10				0 300	0
P22. 11				0 1000	0
				[ ms]	[ ms]

---

P22. 13			20. 0	500. 0	100. 0
			[ms]		[ms]
P22. 14		1	0	60000	1024
P22. 15	[0]				
	[1]	. 0			

P22. 31		0.0 100.0	5.0
		[%]	[%]
P22. 32		0.0 100.0	5.0
		[%]	[%]
P22. 34	[0] [1]	0 1	0
P22. 35		0.0 100.0	0.0
		[s]	[s]
P22. 36		50.0 150.0	110.0
		[%]	[%]
P22. 37		0.0 150.0	100.0
		[%]	[%]
P22. 38		0.0 100.0	25.0
		[%]	[%]
P22. 39		0.0 120.0	100.0
		[%]	[%]
P22. 40		0.0 150.0	100.0
		[%]	[%]
P22. 41		0.0 150.0	135.0
		[%]	[%]
P22. 42	[0] [1]	0 1	1
P22. 43		25 1000	75
		[nS]	[nS]
P22. 44		25 1000	250
		[nS]	[nS]
P22. 45		0.0 100.0	22.0
		[%]	[%]
P22. 46		0.0 100.0	18.0
		[%]	[%]
P22. 47		0.0 200.0	92.0
		[%]	[%]
P22. 48		0.0 200.0	87.0
		[%]	[%]
P22. 49		0.0 150.0	100.0
		[%]	[%]
P22. 51		0.0 1000.0	100.0
		[%]	[%]
P22. 52		0.0 1000.0	100.0
		[%]	[%]

P22. 5

Kp

0. 10 0  
%

P22. 77	2		2	90. 0	110. 0	100. 0
				[%		[%
P22. 78				0. 00	650. 00	0. 00
				[ nOhm]		[ nOhm]
P22. 79				0. 00	65. 50	0. 000
				[ mH]		[ mH]
P22. 80	1		1	0. 800	1. 350	1. 140
P22. 81	2		2	0. 800	1. 350	0. 940
P22. 82	3		3	0. 800	1. 350	1. 080
P22. 83	4		4	0. 800	1. 350	0. 950
P22. 84				0. 00	655. 00	0. 00
				[ mH]		[ mH]
P22. 85	85%	85%		40. 0	150. 0	108. 0
				[%		[%
P22. 86	87. 5%	87. 5%		40. 0	150. 0	106. 5
				[%		[%
P22. 87	90%	90%		40. 0	150. 0	105. 0
				[%		[%
P22. 88	92. 5%	92. 5%		40. 0	150. 0	103. 5
				[%		[%
P22. 89	95%	95%		40. 0	150. 0	102. 0
				[%		[%
P22. 90	102.	102. 5%		40. 0	150. 0	99. 0
5%				[%		[%
P22. 91	105%	105%		40. 0	150. 0	96. 5
				[%		[%
P22. 92	110%	110%		40. 0	150. 0	93. 0
				[%		[%
P22. 93	115%	115%		40. 0	150. 0	88. 5
				[%		[%
P22. 94	120%	120%		40. 0	150. 0	83. 0
				[%		[%
P22. 95	125%	125%		40. 0	150. 0	77. 0
				[%		[%
P22. 96	130%	130%		40. 0	150. 0	70. 5
				[%		[%
P22. 97	135%	135%		40. 0	150. 0	63. 5
				[%		[%
P22. 98			( )	0. 01	300. 00	0. 75
				[s]		[s]

---

10. 22

4

P23

P23. 0	[0]		0	1	0
	[1]				
	[0]				
	[1]	1			
	[2]	2			
P23. 1	[3]		0	7	0
	[4]	P23. 3			
	[5] DP				
	[6] MODBUS				
	[7]				
P23. 2			0	7	0
P23. 3			- 300. 0	300. 0	0. 0
			[%		[%
P23. 4	@		0	300	0
P23. 5					

20  
3



P23. 32

0.0 100.0 5.0  
[%] [%]

P23. 33

[0]  
[1]

0 1 0

P23. 35

0.0 100.0 0.0  
[s] [s]

P23. 36

50.0 150.0 110.0  
[%] [%]

P23. 37

0.0 150.0 100.0  
[%] [%]

P23. 38

0.0 100.0 25.0  
[%] [%]

P23. 39

0.0 120.0 100.0  
[%] [%]

P23. 40

0.0 150.0 100.0  
[%] [%]

P23. 41

0.0 150.0 135.0  
[%] [%]

P23. 42

[0]  
[1]

0 1 1

P23. 43

25 1 0 q

---

P23. 54

Ki

0. 0 1000. 0 100. 0  
[ % [ %

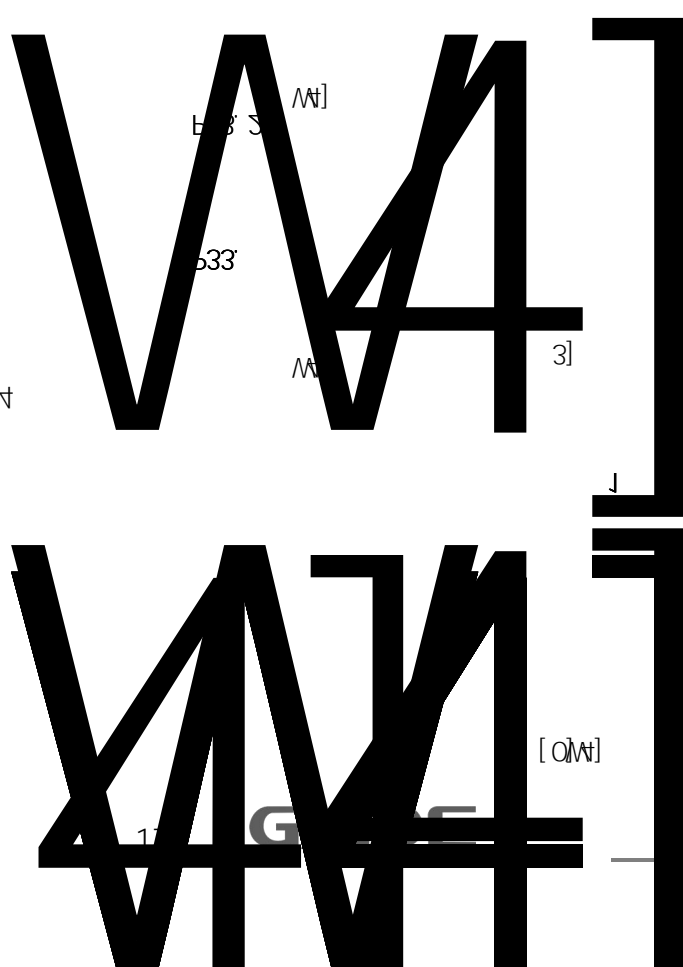
P23. 55

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P23. 78			0. 00	650. 00	0. 00
			[ nChm]		[ nChm]
P23. 79			0. 00	65. 50	0. 000
			[ mH]		[ mH]
P23. 80	1	1	0. 800		



P33. 18	[VØ]	[0] × 1 [1] × 10 [2] × 100 [3] × 1000 [4] × 10000	0 4	0
P33. 19	[VØ]	7-2	0 37	0
P33. 20	[VØ]	[0] × 1 [1] × 10 [2] × 100 [3] × 1000 [4] × 10000	0 4	0
P33. 21	[V4]	7-2	0 37	1
P33. 22	[V4]			



P33. 31	[WØ]	7-2	0 37	0	
P33. 32	[WØ]	[0] × 1 [1] × 10 [2] × 100 [3] × 1000 [4] × 10000	0 4	0	
P33. 33	[W0]	7-2	0 37	0	
P33. 34	[W0]	[0] × 1 [1] × 10 [2] × 100 [3] × 1000 [4] × 10000	0 4	0	
P33. 35	[W1]	7-2	0 37	0	
P33. 36	[W1]	[0] × 1 [1] × 10 [2] × 100 [3] × 1000 [4] × 10000	0 4	0	
P33. 37	[W2]	7-2	0 37	0	
P33. 38	[W2]	[0] × 1 [1] × 10 [2] × 100 [3] × 1000 [4] × 10000	0 4	0	
P33. 39	[W3]	7-2	0 37	0	
P33. 40	[W3]	[0] × 1 [1] × 10 [2] × 100 [3] × 1000 [4] × 10000	0 4	0	
P33. 41	[W4]	7-2	0 37	0	
P33. 42	[W4]	[0] × 1 [1] × 10 [2] × 100 [3] × 1000 [4] × 10000	0 4	0	
P33. 43	[W5]	7-2	0 37	0	

P33. 44	[W5]	[0] × 1 [1] × 10 [2] × 100 [3] × 1000 [4] × 10000	0 4	0	
P33. 45	[V0]	7-3	0 48	0	
P33. 46	[V0]	[0] × 1 [1] × 10 [2] × 100 [3] × 1000 [4] × 10000 [5] [% × 1 [6] [% × 10 [7] [% × 100	0 7	0	
P33. 47	[W1]	7-3	0 48	0	
P33. 48	[W1]	[0] × 1 [1] × 10 [2] × 100 [3] × 1000 [4] × 10000 [5] [% × 1 [6] [% × 10 [7] [% × 100	0 7	0	
P33. 49	[V2]	7-3	0 48	0	
P33. 50	[V2]	[0] × 1 [1] × 10 [2] × 100 [3] × 1000 [4] × 10000 [5] [% × 1 [6] [% × 10 [7] [% × 100	0 7	0	
P33. 51	[V3]	7-3	0 48	0	
P33. 52	[V3]	[0] × 1 [1] × 10 [2] × 100 [3] × 1000 [4] × 10000 [5] [% × 1 [6] [% × 10 [7] [% × 100	0 7	0	
P33. 53	[W4]	7-3	0 48	1	

P33. 54	[W4]	[0] × 1 [1] × 10 [2] × 100 [3] × 1000 [4] × 10000 [5] [%] × 1 [6] [%] × 10 [7] [%] × 100	0 7	0	
P33. 55	[W5]	7-3	0 48	19	
P33. 56	[W5]	[0] × 1 [1] × 10 [2] × 100 [3] × 1000 [4] × 10000 [5] [%] × 1 [6] [%] × 10 [7] [%] × 100	0 7	2	
P33. 57	[W6]	7-3	0 48	26	
P33. 58	[W6]	[0] × 1 [1] × 10 [2] × 100 [3] × 1000 [4] × 10000 [5] [%] × 1 [6] [%] × 10 [7] [%] × 100	0 7	6	
P33. 59	[W7]	7-3	0 48	30	
P33. 60	[W7]	[0] × 1 [1] × 10 [2] × 100 [3] × 1000 [4] × 10000 [5] [%] × 1 [6] [%] × 10 [7] [%] × 100	0 7	1	
P33. 61	[W8]	7-3	0 48	14	

		[0] × 1		
		[1] × 10		
		[2] × 100		
P33. 62	[V8]	[3] × 1000	0 7	0
		[4] × 10000		
		[5] [%] × 1		
		[6] [%] × 10		
		[7] [%] × 100		
P33. 63	[V9]	7-3	0 48	13
		[0] × 1		
		[1] × 10		
		[2] × 100		
P33. 64	[V9]	[3] × 1000	0 7	0
		[4] × 10000		
		[5] [%] × 1		
		[6] [%] × 10		
		[7] [%] × 100		
P33. 65	[W0]	7-3	0 48	40
		[0] × 1		
		[1] × 10		
		[2] × 100		
P33. 66	[W0]	[3] × 1000	0 7	6
		[4] × 10000		
		[5] [%] × 1		
		[6] [%] × 10		
		[7] [%] × 100		
P33. 67	[W1]	7-3	0 48	0
		[0] × 1		
		[1] × 10		
		[2] × 100		
P33. 68	[W1]	[3] × 1000	0 7	0
		[4] × 10000		
		[5] [%] × 1		
		[6] [%] × 10		
		[7] [%] × 100		
P33. 69	[W2]	7-3	0 48	0

P33. 70	[W2]	[0] × 1 [1] × 10 [2] × 100 [3] × 1000 [4] × 10000 [5] [% × 1 [6] [% × 10 [7] [% × 100	0 7	0	
P33. 71	[W3]	7-3	0 48	0	
P33. 72	[W3]	[0] × 1 [1] × 10 [2] × 100 [3] × 1000 [4] × 10000 [5] [% × 1 [6] [% × 10 [7] [% × 100	0 7	0	
P33. 73	[W4]	7-3	0 48	0	
P33. 74	[W4]	[0] × 1 [1] × 10 [2] × 100 [3] × 1000 [4] × 10000 [5] [% × 1 [6] [% × 10 [7] [% × 100	0 7	0	
P33. 75	[W5]	7-3	0 48	0	
P33. 76	[W5]	[0] × 1 [1] × 10 [2] × 100 [3] × 1000 [4] × 10000 [5] [% × 1 [6] [% × 10 [7] [% × 100	0 7	0	

---

7-2

0	
1	0
2	1
3	2
4	3
5	4
6	[ 32]
7	[ 32]
8	32_MSW
9	32_LSW
10	
11	
12	0 @32bi t
13	1 @32bi t
14	2 @32bi t
15	3 @32bi t
16	4 @32bi t
17	5 @32bi t
18	[ Hz]
19	[ rpm]
20	[ %]
21	

## 7-3

0	
1	0
2	1
3	2
4	3
5	4
6	5
7	0 @32bi t
8	1 @32bi t
9	2 @32bi t
10	3 @32bi t
11	4 @32bi t
12	5 @32bi t
13	[ 32]
14	[ 32]
15	32bi t_MSW
16	32bi t_LSW
17	
18	
19	
20	[ rpn]
21	[ rpn]
22	
23	
24	
25	
26	
27	A
28	B

---

29	C
30	
31	
32	
33	1
34	2
35	
36	
37	
38	
39	
40	
41 48	AV22 29

---

## 11.

### 11.1

V01	SYS_NOT_RDY	(Ready)		
			[	P3
V02	NO_DRV_ENABLE	]		



[ E113]	MP	
[ E114]	MP	
[ E115]	OS	P7. 19 P7. 19
[ E116]	SLVC Fai l	P7. 23
[ E117]	MOTOR STALL	P20. 14 P20. 15
[ E118]	PG ERROR	P20. 14 P20. 15
[ E119]	SPEED ABNORMAL	P20. 14 P20. 15 P7. 31 P7. 32
[ E121]	I GBT1 OT1	
[ E122]	I GBT2 OT2	
[ E123]	I GBT3 OT3	
[ E124]	I GBT4 OT4	
[ E125]	I GBT5 OT5	
[ E126]	I GBT6 OT6	
[ E127]	I GBT7 OT7	
[ E128]	I GBT8 OT8	
[ E137]	FAN STALL	

[E138]		TEMP_SENSING FAIL	
[E139]		Pre_Charging Fail	P7.95
[E140]		Line UV	
[E141]		Line OPEN	
[E142]		Line Detection Error	
[E143]		Line SWFail	DI
[E144]		Line SWSHORT	
[E145]		(AFE) Line OV	P16.0
[E146]		(AFE) Line Over_Freq	
[E151]	U	I GBT PDP [UT]	I GBT I GBT
[E152]	U	I GBT PDP [UB]	I GBT I GBT
[E153]	V	I GBT PDP [VT]	I GBT I GBT
[E154]	V	I GBT PDP [VB]	I GBT I GBT
[E155]	W	I GBT PDP [WT]	I GBT I GBT
[E156]	W	I GBT PDP [WB]	I GBT I GBT

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[ E160]	SLVE FAULT	
[ E161]	SLV_NOT_RDY	
[ E162]	1 SLV1_CAN_ERR	1
[ E163]	2	


11.3

		<ul style="list-style-type: none"><li>•</li></ul>	<ul style="list-style-type: none"><li>• DC15V</li></ul>
		<ul style="list-style-type: none"><li>•</li></ul>	<ul style="list-style-type: none"><li>• D05</li><li>• D05</li><li>•</li></ul>
		<ul style="list-style-type: none"><li>•</li></ul>	<ul style="list-style-type: none"><li>• D04</li><li>•</li></ul>



---

12.

	
1.	
2.	
3.	
4.	

1.	CMOS
2.	
3.	

12.1

12 2

	1. 2.	1. > 40 < 95% 2.
	1. 2.	1. 2.
	1. 2. 3.	1. 2. 3.
	1. 2.	1. 2.
	1. 2.	1. 2.

12 3

	2	1 2
PCB		

---

12 4

5

5

( 400- 0077- 570)

1 40

2 80%

3 24 /

12 5

1

2

5

] ° d

J 4RA,

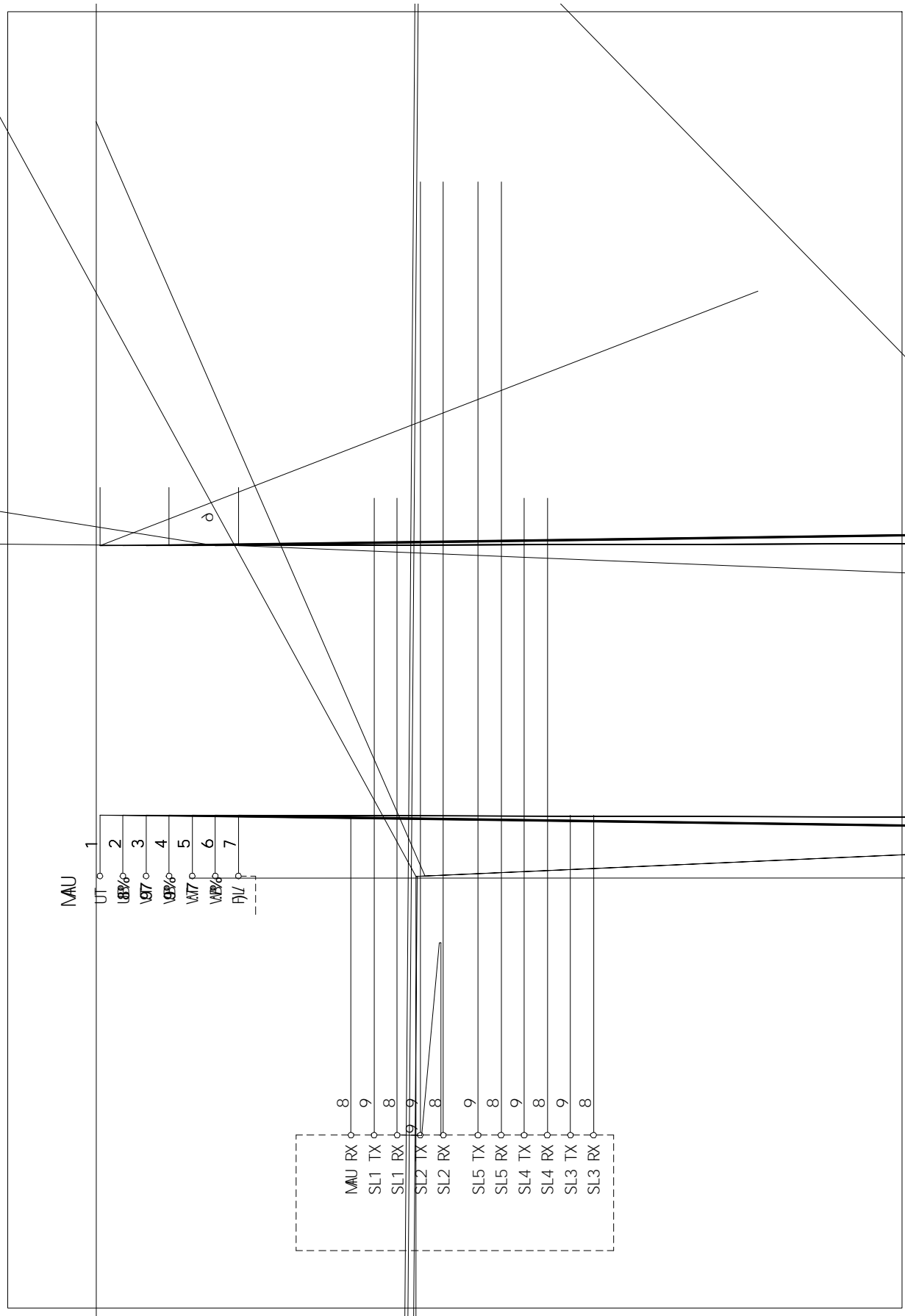
www.ete... GUIDE 19



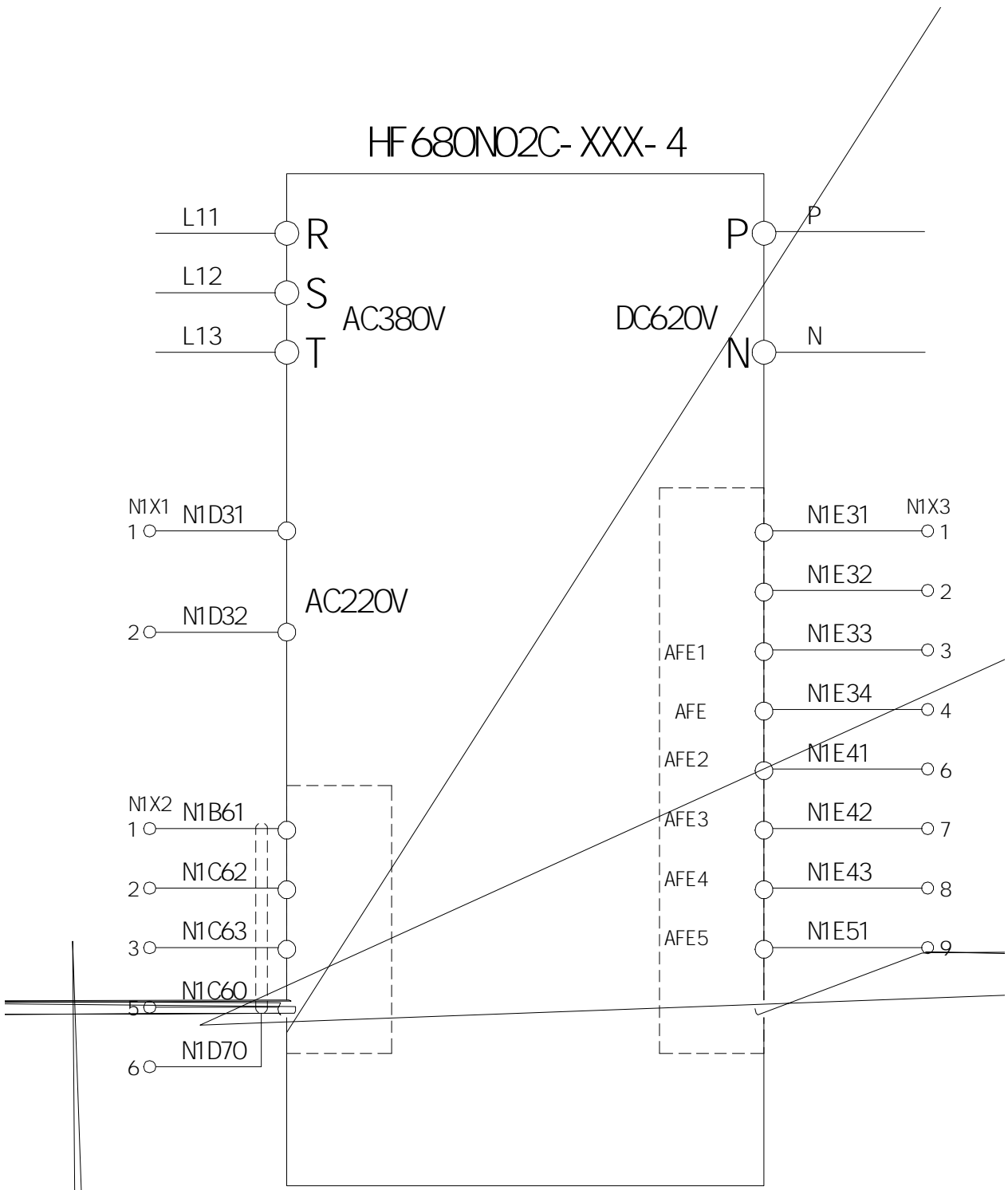


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# HF 680N02C-XXX-4







- 1
- 2
- 3

Whan Gui de Technol o]